Geneva Rock Products Point of the Mountain Facility

(Hansen-Lehi Pit and Mount Jordan Pit)

Site ID:

10565 & 12776

Description of Facility:

The Geneva Rock Products Point of the Mountain Facility is an aggregate processing facility that consists of the Hansen-Lehi Pit and the Mount Jordan Pit. The Hansen-Lehi Pit is on the east side of I-15 and the Mount Jordan Pit is on the west side of I-15. Aggregate material is mined from open pits and processed in aggregate processing equipment. The processed aggregate is then sent off site or used to produce concrete or hot mix asphalt. The equipment at the Point of the Mountain Facility consists of crushers, screens, conveyors, other aggregate processing equipment, hot mix asphalt equipment (dryers, baghouses, heaters, storage bins, etc.), concrete batch plant equipment (mixers, baghouses, storage silos, boilers, etc.), and various diesel generators.

Current Permits:

DAQE-AN0105650018-09 dated November 30, 2009 (Hansen-Lehi) DAQE-AN0127760005-09 dated April 2, 2009 (Mount Jordan)

SIP:

The Geneva Rock Products Point of the Mountain Facility was listed in 2.2.P in the 1994 SIP and in Section IX, Part H (e) in the 2005 SIP. These sections have been included in this document.

Existing Actual Emissions (from 2008 inventory) for the Hansen-Lehi Pit

1									
	PM2.5	S02	NOx	NOC	00	NH3	Benzene	Chlorine	HCI
	26.02	14.13	102.11	18.61	58.25	0	0	0	0

Emissions Information / Discussion

The emission information above is from the 2008 inventory. The facility went through a permit modification in 2009, which increased from mobile equipment (loaders, dozers, etc.). Production limits, which are contained in the 2005 SIP, keep emissions below Title V actual emission rate. In evaluating emission rates for the SIP, the total emissions from the facility were kept at the 2008 levels, but the percentage of what emissions were coming from what source were adjusted to reflect the current permit numbers. From the 2008 inventory, 54.4% of the NOx emissions, 8.7% of the SO2 emissions, and 37.6% of the VOC emissions are tailpipe emissions potential emissions; however, production at the facility was high in 2008 and has since decreased, which would result in a lower thresholds.

PM2.5 RACT Options

Fugitive Dust Sources (Storage Piles, Haul Roads, Exposed Areas, etc.)

Control Options:

Depending on the source, controls for PM2.5 emissions from fugitive dust sources could include the following:

Enclosures,
Conveyors,
Wind Breaks,
Chemical Suppressants,
Water Application,
Vegetation,
Paving,
Best Management Practices,

Technical Feasibility:

The controls listed above are all technically feasible in most situations. In active mining areas, the terrain is consistently changing, so the only potential options would be water application and best management practices. Water application may also be infeasible if the terrain prevents water trucks or water cannons from reaching the mining area. Chemical suppressants may also be technically infeasible where the chemicals could come into contact with the product and negatively impact the quality of the product.

Economic Feasibility:

The PM2.5 fraction of fugitive dust emissions is small (10% - 40% of PM10); therefore, most control options are considered expensive when compared to the amount of PM2.5 that is controlled from fugitive dust sources.

The least expensive option for storage piles and exposed areas was chemical suppressants (MgCl). Chemical suppressants would cost over \$24,000 per ton of PM2.5 removed from storage piles. This did not include the additional water that would needed to supplement the chemical suppressants. For haul roads, the amount of emissions is proportional to the amount of product produced. Paving costs are around \$4,600 per ton of PM2.5 removed for haul roads that have 8,000,000 tons of product transported on them. All haul roads that have this amount of material transported on them are already paved at the Point of the Mountain Facility. Water application is already used on all unpaved haul roads, so no additional reductions would result from further evaluation of controls on haul roads.

Implementation Schedule:

The RACT analysis determined that no additional controls for fugitive dust sources than what is already being conducted at the Point of the Mountain Facility would be required. To obtain reductions from other fugitive dust sources, the DAQ has proposed changes to R307-309.

Aggregate Processing Equipment (Crushers, Screens, Conveyors, etc.) and Concrete Batch Plants

Control Options:

Controls for PM2.5 emissions from aggregate processing equipment include the following:

Water Application,
Enclosures,
Add-on Control Device:
Baghouse,
Electro Static Precipitator
Wet Scrubber
Cyclone

Technical Feasibility:

The controls listed above are all technically feasible in most situations. Water cannot be used in concrete batch plants because the material must remain dry until mixing. In the mixing process a specified amount of water is added, and too much water will affect product quality.

Economic Feasibility:

Water application has been determined to be economically feasible for aggregate processing equipment. The additional enclosures and add-on control devices for aggregate processing equipment was determined to be economically infeasible. Since water cannot be used to control emissions from concrete batch plants, baghouse and fabric filter controls are economically feasible. Emission rates from this equipment vary depending on the amount of material being processed. The current NSPS Subpart OOO has opacity limits for new equipment as follows: Crushers – 12%, Screens – 7%, Conveyors – 7%, and Baghouses/Fabric Filters – 7%. Equipment and cost modifications to the existing equipment would be minimal for a source to meet these standards.

Approximate Cost:

For aggregate processing equipment, water application was determined to be around \$650 per ton of PM2.5 removed. The existing concrete batch plant at the Point of the Mountain Facility already has baghouse and fabric filter controls; therefore, a cost estimate was not obtained from this source.

Implementation Schedule:

Most sources are already meeting the proposed limits above. Any modifications to existing equipment can be made before the June 2013. To obtain reductions from aggregate processing equipment and concrete batch plants throughout the PM2.5 nonattainment area, the DAQ has proposed R307-312 to control emissions from the aggregate processing industry. All aggregate processing operations, including Geneva Rock Products - Point of the Mountain Facility, will be required to comply with R307-312 to reduce emissions.

Hot Mix Asphalt Plants

Control Options:

Controls for PM2.5 emissions from hot mix asphalt plants include the following:

Add-on Control Device:

Baghouse, Electro Static Precipitator Wet Scrubber Cyclone

Technical Feasibility:

The controls listed above are all technically feasible to control filterable PM2.5 emissions. No controls were identified that would control condensable PM2.5 emissions from hot mix asphalt plants.

Economic Feasibility:

All controls listed above are economically feasible to control filterable PM2.5 emissions. The option with the highest control efficiency is the baghouse. Since 1995, filterable PM10 emission rates from hot mix asphalt plants have been at or lower than 0.024 grains per dry standard cubic foot of air (gr/dscf). If a source can meet the PM10 limit, the source can meet the same limit for PM2.5. A more stringent limit was not used because exact PM2.5 emission rates were not available. A few condensable PM emission rates were available, but values varied between 5% and 85% of the total PM values. Due to the inconsistent condensable emission rates and the lack of potential controls for condensable emissions, a limit was not included for condensable emissions.

Approximate Cost:

All facilities constructed after 1995 would be required to meet the 0.024 gr/dscf limit; therefore, there would be no cost to these facilities. Sources would be required to retrofit their plants older than 1995 to come into compliance with the limit.

Implementation Schedule:

Most sources are already meeting the proposed limits above. In the current PM10 nonattainment areas, sources are required to conduct a stack test of permit limits every three years; therefore, compliance must be demonstrated within three years of issuance of the SIP. To obtain reductions from hot mix asphalt plants throughout the PM2.5 nonattainment area, the DAQ has proposed R307-312 to control emissions from the aggregate industry. All hot mix asphalt plants, including Geneva Rock Products - Point of the Mountain Facility, will be required to comply with R307-312 to reduce emissions by December 14, 2015.

Stationary Diesel-Fired Engines

Control Options:

Controls for PM2.5 emissions from stationary diesel-fired engines include the following:

Diesel Particulate Filters (DPF)

Engine Design:

Tier I

Tier II

Tier III

Tier IVi

Technical Feasibility:

DPF may be used to meet the emission standards listed under the engine design, so this specific technology was not evaluated. Each tier has separate requirements for different sized engines.

Economic Feasibility:

Engines that provide primary power to aggregate processing operations are usually greater than 900 hp. Smaller engines usually operate periodically and do not generate enough emissions to be economically feasible to be retrofitted with controls. Costs were evaluated for engines greater than 900 hp, but the Geneva Rock Products - Point of the Mountain Facility does not have any stationary diesel-fired engines rated 900 hp or greater. Therefore, no further analysis was conducted for diesel-fired engines.

NOx & SO2 RACT Options

Hot Mix Asphalt Plants

Control Options:

Controls for NOx and SO2 emissions from hot mix asphalt plants include the following:

Low-NOx Burners,
SCR,
NSCR,
SO2 Scrubber,
Low Sulfur Fuels,
Other Fuels Include:
Waste Oil
Fuel Oil/Heating Oil
Natural Gas/Propane

Technical Feasibility:

All the controls listed above are all technically feasible; however, SCR, NSCR, and SO2 Scrubbers have not been used to control emissions from hot mix asphalt plants in Utah. Most facilities are equipped with Low-NOx burners, so further reductions cannot be obtained. The add-on controls listed above were not evaluated further.

Economic Feasibility:

Hot mix asphalt plants are able to utilize a variety of fuels. The fuel that generates the lowest emissions is natural gas or propane. The fuel that generates the highest emissions is waste/used oil. Natural gas produces approximately half of the NOx emissions that waste oil produces; however, the combustion of waste oil has beneficial uses in that the waste oil is not disposed of as a hazardous waste. The cost of the fuel used has a great effect on the final cost of the product. As of August 2012, natural gas was the cheapest fuel available for hot mix asphalt plants; however, if natural gas prices increase or if waste oil prices decrease, it may not be economically feasible to use natural gas. During the winter inversion season (November 1st to March 1st), production of hot mix asphalt is significantly reduced. To allow sources the flexibility to utilize different fuels as necessary during the inversion season, sources will be required to reduce hot mix asphalt production by half when utilizing a fuel other than natural gas. The resulting NOx and SO2 reductions will then be reflected in the SIP model.

Approximate Cost:

Fuel prices vary over time. As of August 2012, there would be no cost to sources. If natural gas prices increase or if waste oil prices decrease, the source would be required to produce less product; however, since this would only apply during the inversion season, production would already be reduced, so it is expected that there would be minimal cost to sources.

Implementation Schedule:

To obtain reductions from hot mix asphalt plants throughout the PM2.5 nonattainment area, the DAQ has proposed R307-312 to control emissions from the aggregate industry. All hot mix asphalt plants, including Geneva Rock Products - Point of the Mountain Facility, will be required to comply with R307-312 to reduce emissions.

Results of Analysis

The following was determined to represent RACT for the Geneva Rock Products - Point of the Mountain Facility:

Fugitive Dust Sources – Control Strategies Listed in R307-309

All Crushers – 12% Opacity
All Screens – 7% Opacity
All Conveyors – 7% Opacity
All Concrete Batch Plants – 7% Opacity
All Hot Mix Asphalt Plants – 0.024 gr/dscf

All Hot Mix Asphalt Plants – 50% production when not using natural gas during

November 1st to March 1st

Compliance Demonstration Methodology:

All fugitive dust sources will be required to comply with R307-309 within 30 days of the effective date of the rule. All hot mix asphalt plants will be required to comply with the 0.024 gr/dscf limit by December 14th 2015. All remaining sources will be required to comply with R307-312 by June 7th 2013.

Company: Geneva Rock Products; Point of the Mountain (Hansen-Lehi) Facility Site ID: 10565
Project: PM 2.5 SIP
Date: 3/15/2012

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All Tanks have been combined into one line item.

Therefore component IDs 177313, 177321, and 177327 are deteled below.

The new Component ID that combines these is 177507 and the release point ID is 965754.

The percentage of the 2008 inventory was changed to the 2009 permitted values.

This was done to more accurately reflect the emissions from the actual site. - ADH

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These emissions have been reduced to include additional control to reduce opacity by 5%.

These emissions were reduced to allow for the use of natural gas during Nov. - Feb. Condition will allow other fuel but all reduced production rate.

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Hot Mix Asphalt	All Tanks	Waste Oil Tanks	Asphalt Tanks	Gasoline Tanks	Diesel Tanks	Large Generators - hp hrs	Blasting	Other Mobile	Loaders	Dozers	Storage Pile	Loader Areas	Unpaved Haul Roads	Paved Haul Roads	Bank Run	Dozing	Wind Erosion	Material Handling	Oil Heater	CCBP Boiler	Concrete Processing	Processed Aggregate	Description	Component
ot Mix Aspha	oontaining v	Waste Oil	phaltic Conor	Gasoline	tillate Oil (No	Diesel	Rock	Diesel	Diesel	Diesel	Aggregate	Miles Travele	Miles Travele	Miles Travele	Aggregate	Aggregate	Dust	Aggregate	Distillate Oil	Diesel	Concrete	Aggregate	Fuel	Material or
30500201	39090012	2501995060	30500212	39090012	2501995090	20200102	30502009	2270003050	2270002060	2270002069	30502007	2296010000	2296010000	2294015000	30502033	30502505	30502006	30532031	30500210	10300501	30501101	30502006	SCC	Component
965691	965754	965681	965675	965674	965667	178636	965665	965664	965663	965662	965660	965659	965658	965657	965655	965654	965653	965651	178633	178632	965650	965649	ID	
10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	Height	
0.003	0.003	0.003	0.003	0.003	0.003	1	0.003	0.003	0.003	0.003	0.003	0,003	0.003	0.003	0.003	0.003	0.003	0.003	-	1	0.003	0.003	Diameter	
72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	7	Stack
0	0	0	0	0	0	12	0	0	0	0	0	0	0	0	0	0	0	0	12	12	0	0	Flow	
7.06858E-06	7.06858E-06	7.06858E-06	7.06858E-06	7.06858E-06	7.06858E-06	0.785398163	7.06858E-06	7,06858E-06	7.06858E-06	7.06858E-06	7.06858E-06	7,06858E-06	7.06858E-06	7.06858E-06	7.06858E-06	7,06858E-06	7.06858E-06	7.06858E-06	0.785398163	0.785398163	7.06858E-06	7.06858E-06	Area	
0			0	0	0	15.27887	0		0	0	0	0	0	0	0	0	0	0	15.27887	15.27887	0	0	Velocity	
40.46711	40.46711	40,46711	40.46711	40.46711	40.46711	40.46711	40.46711	40.46711	40.48711	40.46711	40.46711	40.46711	40,46711	40.46711	40.46711	40.46711	40.46711	40.46711	40.46711	40.46711	40.46711	40.46711	Tat	
40 46711 -111 9083	-111.9083		-111.9083	-111.9083	-111.9083	-111,9083	-111.9083	1	-111.9083	-111 9083		-111.9083	_	-111.9083	-111.9083	1-111.9083	-111.9083	-111,9083	-111.9083	1-111.9083	1-111.9083	1-111.9083	Long	
	3 24			3 24	Ĭ		3 24			3 24									3 24	3 24		-	=	
7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	Hrs/Day Days/Wk	
62	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	WKB/Yr	
8760	8760	8760	8760	8760	8760	8760	8760	1850	48755	12500	8760	8760	8760	8760	8760	8760	8760	8760	8760	8760	8760	8760	Hr8/Yr	
B 33	8.33	8	8.33	8.33	8.3	8,33	8.33	8.3	8.33	8.33	8.33	8.33	8.3	8	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% Jan	

35	35	35	35	35	35	35	35	35	35	35	35	35	35	35	35	35	35	35	35	35	35	35	FIPS	County
12	22	2	2	2	2	2	2	2	2	12	10	2	2	2	2	2	2	2	2	2	2	2	NAICS	Category
212319	212319	212319	212319	212319	212319	212319	212319	212319	212319	212319	212319	212319	212319	212319	212319	212318	212319	212319	212319	212319	212319	212319	NAICS	
1429	1429	1429	1429	1429	1429	1429	1429	1429	1429	1429	1429	1429	1429	1429	1428	1429	1428	1429	1429	1428	1429	1429	SIC	
10565	10565	10565	10565	10565	10565	10565	10565	10565	10565	10565	10565	10565	10565	10565	10565	10565	10565	10565	10565	10565	10565	10565	ID	Sitte ID
of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	of the M	Name	Site
177404	177507	177327	177321	177320	177313	177312	177310	177309	177308	177307	177305	177304	177303	177302	177300	177297	177296	177294	177293	177292	177291	177290	10	Comp
-	4	*	-	-	1	-	4	1	3	1	1	1	1		-	1	-	-	-	-	-	-	ID	Process
Ð	12	a	a	(a)	Ð	9	a	tu	0	tu	a	a	a	8	a	ni	а	93	no	9	tu	a	Code	Process Process
Hot Mix Asphalt	All Tanks	Waste Oil Tanks	Asphalt Tanks	Gasoline Tanks	Diesel Tanks	Large Generators - hp hrs	Blasting	Other Mobile	Loaders	Dozers	Storage Pile	Loader Areas	Unpayed Haul Roads	Payed Haul Roads	Bank Run	Dozing	Wind Erosion	Material Handling	Oil Heater	CCBP Boiler	Concrete Processing	Processed Aggregate	Description	Component
ot Mix Aspha	containing V	Waste Oil	phaltic Concr	Gasoline	tillate Oil (No	Diesel	Rock	Diesel	Diesel	Diesel	Aggregate	Miles Travele	Miles Travels	Miles Travele	Aggregate	Aggregate	Dust	Aggregate	Distillate Oil	Diesel	Concrete	Aggregate	Fuel	Material or
30500201	39090012	2501995080	30500212	39090012	2501995090	20200102	30502009	2270003050	2270002060	2270002069	30502007	2296010000	2296010000	2294015000	30502033	30502505	30502006	30532031	30500210	10300501	30501101	30502006	SCC	Component
965691	965754	965681	965675	965674	965667	178636	965665	965664	965663	965662	965660	965659	965658	965657	965655	985854	965653	965651	178633	178632	965650	965649	ID	
10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	Height	
0.003	0.003	0.003	0.003	0.003	0.003	1	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	1		0.003	0.003	Diameter	
72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	72	Temp	Stack
0	0	0	0	0	0	12	0	0	0	0	0	0	0	0	0	0	0	0	12	12	0		Flow	
7.06858E-06	7.06858E-08	7.06858E-06	7.06858E-06	7,06858E-06	7.06858E-06	0.785398163	7.06858E-08	7.06858E-06	7.06858E-06	7.06858E-0	7.06858E-06	7.06858E-06	7.06858E-06	7,06858E-06	7.06858E-06	7.06858E-06	7.06858E-06	7.06858E-06	0.785398163	0.785398163	7.06858E-06	7.06858E-06	Area	
0	0	0	0 8	6 0		3 15.27887	0	0	0 8		8 0	0		0 8	0	8 0	0	0	3 15.27887	3 15.27887	0		Velocity	
40.4671	40.4671	40.4671	40,46711	40.4671	40.4671		40.4671	40.4671	40.46711	40.4671	40,4671	40.4671	40,4671	40,4671	40 46711	40.46711	40.46711	40.46711		40.4671	40.4671	40,4671	Lat	
40.46711 -111.9083	40.46711 -111.9083	40.46711 -111.9083	1 -111,9083	40.46711 -111.9083	1 -111,9083	40.46711 -111.9083	40.46711 -111.9083	40.46711 -111.9083	1 -111.9083	40.46711 -111.9083	40.46711 -111.9083	40.46711 -111.9083	40.46711 -111.9083	40.46711 -111.9083	1 -111.9083	1 -111,9083	1 -111.9083	1 -111.9083	40.46711 -111.9083	1 -111.9083	1 -111.9083	1 -111.9083	Long	1
							3 24						Ī									3 24	Hrs/Day	
7	7	7	7	7	7	7	7	. 7	7	7	7	7	7	7	7	7	7.0	7	7	7	7	7	Days/Wk	
52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	Wksryr	
8760	8760	8760	8760	8760	8760	8760	8760	1850	48755	12500	8760	8760	8760	8760	8760	8760	8760	8760	8760	8760	8760	8760	Hrs/Yr	S
8.33	8.33	8.3	8.33	8.3	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% Jan	

8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% Feb	
8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8,33	8.33	8.33	8.33	8,33	8,33	8.33	% Mar	
8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8.33	B.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% Apr	
8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% May	
8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% Jun	
8.33	8,33	8.33	8.33	8.33	8,33	8.33	8.33	6.33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	% Jul	
8.33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	6.33	8,33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	% Aug	
8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8,33	8.33	8.33	8.33	8.33	6.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% Sep	
8.33	8.33	6.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% Oct	
8.33	8.33	8.33	8.33	8,33	6.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% Nov	
8.33	8,33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% Dec	
Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	No	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Status	Permit
14 95					0.000	1113	0.280	0.129	4.193	0.700	4.150	7.340	5.330	27,620	0.000	4.700	5,320	0.670	0.000	0.010	0.780	4.288	PM10	THE PARTY OF
14.61					0.000	1.13	0.010	0.000	0.000	0.000	0.628	0.730	0.530	4.140	0.000	2,590	0.806	0.100	0.000	0.010	0.016	0.576	PM2.5	
6 095				- 000000	0.000			0.031	0.999	0.194	0.000	0.000	0,000	0.000	0,000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	802	T.
5.825	V.			course	0.000	33,440	1.360	1.564	46.073	7.875	0,000	0.000	0.000	0.000	0.000	0.000	0.000	0,000	0.000	0.150	0.000	0.000	NOX	2
10.290	0.385	0.000	0.000	0.000	0.000	0.890	0.000	0.141	6.094	0.756	0.000	0.000	0.000	0.000	0.000	0.000	0,000	0.000	0.040	0.010	0.000	0.000	VOC	2014 Modele
28 360	0.010		0.000	1	0.000	7,680	5.370	0.624	13.944	2.162	0,000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.120	0.000	0.000	00	d Emissions
0000					0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0,000	0,000	0.000	0,000	0.000	0.000	0,000	0,000	0.000	NH3	ns Sn
																							Benzene	
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SOZ NOX VOC CO NH3 Benzene Chlori	NH3 Be	VOC	NOX	202	C.ZMH	PIMP

	y %	8	8	8	8	8	8	8	0	0	80 0	0000	00000	000000	@ @ @ @ @ @	000000000	0000000000							
	dun '																							
	% JUI	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	6.33		6.33	8.33	8.33 8.33	8.33 8.33
	% Aug	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	B.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8,33	8.33	8.33		8.33
	% Sep	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	
	% Oct	8.33	6.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	
	% Nov	8.33	8.33	8.33	8.33	8.33	6.33	8.33	8.33	8.33	8.33	8.33	8.33	6.33	8,33	8.33	8.33	8.33	8.33	8.33	6.33	8.33	8,33	
	% Dec	8.33	8.33	8.33	8.33	8.33	6,33	6.33	8,33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	200
Permit	Status	Yes	Yes	Yes	Yes	No	No	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes									
	PM10	5.360	0.850	0.010	0.000	0,670	5,320	4,700	0.000	27,620	5,330	7.340	4.150	0.700	4,193	0.128	0.260	6.13	0.000					47.00
	PM2.5	0.720	0.020	0.010	0,000	0.100	0.806	2,590	0,000	4.140	0.530	0.730	0.628	0.000	0.000	0.000	0.010	1.13	0.000					A PARTY
	802	0.000	0,000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0,000	0,000	0.000	0.194	0.999	0.031	0.160	0.560	0.000					400
	NOx	0.000	0.000	0.150	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	7.875	46,073	1,584	1.360	33,440	0.000					020
2008 Actual Emissions	VOC	0.000	0.000	0.010	0.040	0.000	0.000	0,000	0.000	0.000	0.000	0.000	0.000	0.756	6.094	0.141	0.000	0.890	0.000	0.000	0.000	0.000	0.385	40.000
Emission	co	0.000	0.000	0.120	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	2.162	13,944	0.624	5.370	7,660	0.000	100000	0.000		0.010	20 200
00	NH3	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0,000	0,000	0.000	0.000	0.000	0,000	0.000	0,000	0.000	0.000					200
	Benzene																							
	Chlorine				1																			
	HCI			Ī																		1		1

01We	PM2.5	802	NOx	VOC	co	NH3	Benzene	Chlorine	HC
82.81	26,02	14.13	102.11	18.61	58.25	0.00	0.00	0.00	0.00

	% Feb	8.33	8.33	8.33	8.33	8.33	8.33	8,33	6.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33
	% Mar	8.33	8,33	8.33	8.33	8.33	8.33	6.33	8.33	6.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33
	% Apr	8.33	8.33	8,33	8.33	8.33	8.33	8.33	B.33	8.33	8.33	8.33	8.33	6.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33
	% May	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33
	% Jun	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33
	% Jul	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33
	% Aug	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8,33	8.33	8.33	8.33	8.33	8.33	8.33
	% Sep	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8,33	8,33	8.33	8,33	8,33	8.33	8.33	8.33
	% Oct	8.33	6.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8.33	8.33
	% NOV	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33
	% Dec	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33
Permit	Status	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	No	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
	PM10	4.288	0.76	0.01	0	0.67	5.32	4.7	0	27,62	5.33	7.34	4.15	0.7	4,193	0.129	0.26	1.126618	0	0	0	0	0	14.95432
	PM2.5	0.576	0.016	0.01	0	0.1	0.806	2.59	0	4.14	0.53	0.73	0.628	0	0	0				0	0	0	0	14.6055
	S02	0	0	0	0	0	0	0	0	0	0	0	0	0.194	0.999	0.031	0.16	0.56	0	0	0	o	0	6 095
	NOx	0	0	0.15	0	0	0	0	0	0	0	0	0	7.875	46.073	1.564	1.36	33,44	0	0	0	0	0	5.825
HAPPIN BRA	VOC	0	0	0.01	0.04	0	0	0	0	0	0	0	0	0.756	6.094	0.141	0	0.89	0	0	0	0	0.38545	10.29
id Emiliatio	co	0	0	0.12	0	0	0	0	0	0	0	0	0	2:162	13.944	0.624	5.37	7.66	0	0	0	0	0.01	28 36
	NH3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Benzene	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Benzene Chlorine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

 PM10
 PM2.5
 SO2
 NOx
 VOC
 CO
 NH3
 Benzene
 Chlorine
 HCI

 81.55
 25.87
 8.04
 98.29
 18.61
 58.25
 0.00
 0.00
 0.00
 0.00
 0.00

8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% May	
8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	6.33	6.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% Jun	
8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	% Jul	
8.33	6.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% Aug	
8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8,33	% Sep	
8.33	8.33	6.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% Oct	
8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	% Nov	
8.33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	8.33	8.33	8.33	8,33	8.33	8.33	% Dec	
Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	. No	No	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Status	Permit
14.95432	0	0	0	0	0	1,126618	0.26	0.129	4,193	0.7	4,15	7.34	5,33	27.62	0	4.7	5,32	0.67	0	0.01	0.76	4.288	PM10	NO.
14,6055	0	0	0	0	0	1.126618	0.01	0	0	0	0.628	0.73	0.53	4.14	0	2.59	0.806	0.1	0	0.01	0.016	0.576	PM2.5	
6,095	0	0	0	0	0	0.58	0,16	0.031	0.999	0.194	0	0	0	0	0	0	0	0	0	0	0	0	SO2	THE PARTY
5,825	0	0	0	0	0	33,44	1.36	.1,584	46.073	7.875	0	0	0	0	0	0	0	0	0	0.15	0	0	NOx	1
10.29	0.38545	0	0	0	0	0.89	0	0.141	6.094	0.756	0	0	0	0	0	0	0	0	0.04	0.01	0	0	VOC	017 Model
28,36	0.01	0	0	0	0	7.66	5.37	0.624	13,944	2.162	0	0	0	0	0	0	0	0	0	0.12	0	0	co	M Emissions
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	NH3	30
0	0	0	0	0	0	0	0	. 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Benzene	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Chlorine	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	HCI	

2017 Moduled Emissions (tonsyr)

PM16 PM2.5 SO2 NOx VOC CO NH3 Benzene Chlorine HCI
81.55 25.87 8.04 96.29 18.61 58.25 0.00 0.00 0.00 0.00



Department of Environmental Quality

Amanda Smith Executive Director

DIVISION OF AIR QUALITY Cheryl Heying Director

DAQE-AN0105650018-09

November 30, 2009

Mike Edwards Geneva Rock Products, Inc. 1565 West 400 North P.O. Box 538 Orem, UT 84057

Dear Mr. Edwards:

Re.

Approval Order: Administrative Amendment to DAQE-AN0105650017-09 to Combine the Diesel Fuel Throughput Limitations and to Clarify Language for Calculating the Diesel Generator NO_x Emissions, Salt Lake County; CDS SM; NSPS (Part 60), Nonattainment or Maintenance

Area, PM₁₀ SIP / Maint Plan Project Number: N010565-0018

The attached document is the Approval Order for the above-referenced project. Future correspondence on this Approval Order should include the engineer's name as well as the DAQE number as shown on the upper right-hand corner of this letter. The project engineer for this action is Jon Black, who may be reached at (801) 536-4047.

Sincerely,

M. Cheryl Heying, Executive Secretary Utah Air Quality Board

MCH:JB:kw

cc:

Mike Owens

Salt Lake Valley Health Department

STATE OF UTAH

Department of Environmental Quality

Division of Air Quality

APPROVAL ORDER: Administrative Amendment to DAQE-AN0105650017-09 to Combine the Diesel Fuel Throughput Limitations and to Clarify Language for Calculating the Diesel Generator NO_x Emissions

Prepared By: Jon Black, Engineer

Phone: (801) 536-4047 Email: jlblack@utah.gov

APPROVAL ORDER NUMBER

DAQE-AN0105650018-09

Date: November 30, 2009

Geneva Rock Products, Inc.

Point of the Mountain (Hansen-Lehi) Facility
Source Contact:
Mr. Mike Edwards
Phone: (801) 281-7890

M. Cheryl Heying Executive Secretary Utah Air Quality Board

Abstract

Geneva Rock Products, Inc. (GRP) submitted a request for an Administrative Amendment to Conditions II.B.1.f and II.B.5.b of AO DAQE-AN0105650017-09 dated August 5, 2009 (Hansen-Lehi Plant). The Amendments will combine the language of Conditions II.B.1.f.A and II.B.1.f.B combining the throughput limits of all diesel storage tanks and will clarify Condition II.B.5.b to ensure that the diesel generator emission limitations are calculated properly and compliance with the annual NO_x emission limitation for the stationary diesel generators can be easily determined. There are no changes to the content of the permit, just a language clarification to Conditions II.B.1.f and II.B.5. This plant is located in Salt Lake County, which is a Non-attainment area of the NAAQS for PM₁₀ & SO₂, and is a Maintenance area for O3. NSPS Subpart A, I, & OOO regulations apply to this source. NESHAP and MACT regulations do not apply to this source. Title V of the 1990 Clean Air Act applies to this source.

The potential to emit emissions, in tons per year, will remain as follows: $PM_{10} = 128.86$ (125.58 fugitive, 3.28 point source), $NO_x = 65.58$ (13.07 from fugitive blasting), $SO_2 = 25.93$, CO = 111.98 (51.52 from fugitive blasting), VOC = 20.94, HAPs = 4.42.

This air quality AO authorizes the project with the following conditions and failure to comply with any of the conditions may constitute a violation of this order. This AO is issued to, and applies to the following:

Name of Permittee:

Permitted Location:

Geneva Rock Products, Inc. 1565 West 400 North P.O. Box 538 Orem, UT 84057 Point of the Mountain (Hansen-Lehi) Facility 15547 South Minuteman Drive Draper, UT 84020

UTM coordinates: 423,090 m Easting, 4,480,190 m Northing

SIC code: 1442 (Construction Sand & Gravel)

Section I: GENERAL PROVISIONS

I.1	All definitions, terms, abbreviations, and references used in this AO conform to those used in
	the UAC R307 and 40 CFR. Unless noted otherwise, references cited in these AO conditions
	refer to those rules. [R307-101]

- I.2 The limits set forth in this AO shall not be exceeded without prior approval. [R307-401]
- I.3 Modifications to the equipment or processes approved by this AO that could affect the emissions covered by this AO must be reviewed and approved. [R307-401-1]
- I.4 All records referenced in this AO or in other applicable rules, which are required to be kept by the owner/operator, shall be made available to the Executive Secretary or Executive Secretary's representative upon request, and the records shall include the two-year period prior to the date of the request. Unless otherwise specified in this AO or in other applicable state and federal rules, records shall be kept for a minimum of two (2) years. [R307-401]
- I.5 At all times, including periods of startup, shutdown, and malfunction, owners and operators shall, to the extent practicable, maintain and operate any equipment approved under this AO, including associated air pollution control equipment, in a manner consistent with good air

II.A.9

II.A.10

II.A.11

pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the Executive Secretary which may include, but is not limited to, monitoring results, opacity observations, review of operating and maintenance procedures, and inspection of the source. All maintenance performed on equipment authorized by this AO shall be recorded. [R307-401-4]

- I.6 The owner/operator shall comply with R307-150 Series. Inventories, Testing and Monitoring. [R307-150]
- I.7 The owner/operator shall comply with UAC R307-107. General Requirements: Unavoidable Breakdowns. [R307-107]

Section II: SPECIAL PROVISIONS

II.A	The approved installations shall consist of the following equipment:
II.A.1	Point of the Mountain, Hansen-Lehi, Plant
II.A.2	Crusher 1 Rated Capacity: 385 tph
II.A.3	Crusher 2 Rated Capacity: 335 tph
II.A.4	Crusher 3 Rated Capacity: 400 tph
II.A.5	Crusher 4 Rated Capacity: 380 tph
II.A.6	Crusher 5 Rated Capacity: 275 tph
II.A.7	Crusher 6 Rated Capacity: 620 tph
II.A.8	Crusher 7 Rated Capacity: 250 tph

Portable Oversized Crusher Rated Capacity: 400 tph

Rated Capacity: 750 tph

Rated Capacity: 750 tph

Screen 1

Screen 2

One (1) Hot Mix Asphalt Plant

One (1) Baghouse Control Device

Fuel Type: Natural Gas, Liquid Propane, #2 thru #6 Fuel Oil, & Used Oil

Rated Capacity: 500 tph

One (1) Drum Mixer

Two (2) Scalping Screens
Rated Capacity: 550 tph each

Two (2) Hot Oil Heaters Rating: 2.8 MMBTU/hr each

II.A.23

II.A.24

II.A.25

II.A.26

II.A.27

II.A.28 One (1) Central Mix Concrete Batch Plant

Unit ID - CCBP

Rated Capacity: 280 cubic yards/hr

Control Device: Baghouse

II.A.29 One (1) Portable Truck Mix Concrete Batch Plant

Unit ID - PCBP

Rated Capacity: 220 cubic yards/hr

Control Device: Bin-vent

II.A.30 One (1) Hot Water Heater/Boiler

Unit ID - WHB-CCBP Rating: 9.9 MMBTU/hr

Fuel Type: Natural Gas/Propane

II.A.31 One (1) Hot Water Heater/Boiler

Unit ID - WHB-PCBP Rating: 2.9 MMBTU/hr Fuel Type: Diesel

II.A.32 Miscellaneous Processing Equipment

Equipment Associated with the Aggregate Plants, the Asphalt Plant, and the Concrete Plant Grizzlies, feeders, splitters, traps, load bins, cold feed bins, conveyors, wet screens, fine material washers, coarse material washers, screws, cyclones, clarifiers, stackers, drilling/blasting equipment, material storage silos, volatile organic liquid storage tanks, etc.

II.A.33 Miscellaneous Off Highway Vehicles

Equipment Associated with the Hansen-Lehi Facility

-listed for informational purposes only-

Front-end loaders, bulldozers, scrapers, drag-lines, track-hoes, haul trucks, water trucks, sweeper truck, fork-lifts, boom trucks, etc.

II.A.34 Portable Generator #1

Fuel Type: Diesel Rating: 817 hp

II.A.35 Portable Generator #2

Fuel Type: Diesel Rating: 665 hp

II.A.36 Portable Generator #3

Fuel Type: Diesel Rating: 120 hp

II.A.37 Portable Generator #4

Fuel Type: Diesel Rating: 65 hp II.A.38 Portable Generator #5

Fuel Type: Diesel Rating: 65 hp

II.A.39 Portable Generator #6

Fuel Type: Diesel Rating: 400 hp

II.B Requirements and Limitations

- II.B.1 The Hansen-Lehi Facility shall be subject to the following
- II.B.1.a The GRP Point of the Mountain location is a State Implementation Plan (SIP) source consisting of the Hansen-Lehi and Mount Jordan pits and is listed in Section IX, Part H, Page 12 of the Salt Lake County SIP. [R307-110]
- II.B.1.b Unless otherwise specified in this AO, the owner/operator shall not allow visible emissions from any stationary source on site to exceed 20 percent opacity. [R307-305]
- II.B.1.b.1 Unless otherwise specified in this AO, opacity observations of emissions from stationary sources shall be conducted according to 40 CFR 60, Appendix A, Method 9. [R307-305]
- II.B.1.c Unless otherwise specified in this AO, the owner/operator shall use natural gas, liquid propane, #1, #2, a combination of #1 and #2 diesel fuel, or gasoline in all on-site equipment. [R307-401]
- II.B.1.d Unless otherwise specified in this AO, the sulfur content of any fuel oil or diesel burned in the on-site equipment (except for the asphalt plant) shall not exceed 0.05 percent by weight. [R307-401]
- II.B.1.d.1 Unless otherwise specified in this AO, the sulfur content shall be determined by ASTM Method D4294-89, or approved equivalent. Certification of fuel oil shall be either by the owner/operator's own testing or by test reports from the fuel oil marketer. Certification of other fuels shall be either by the owner/operator's own testing or test reports from the fuel marketer. [R307-401]
- II.B.1.e The owner/operator shall not exceed the following throughput limits:
 - A. 1,834,500 gallons of diesel fuel throughput for the diesel fuel storage tanks per rolling 12-month period.
 - B. 1,600,000 gallons of waste or burner fuel oil throughput for the storage tanks per rolling 12-month period. [R307-401]
- II.B.1.e.1 Records of consumption shall be kept for all periods when the plant is in operation.

 Consumption shall be determined by vendor receipts, fuel delivery/usage records, and/or any other appropriate mechanism. The records of consumption shall be kept on a daily basis. To

determine compliance with a rolling 12-month total, the owner/operator shall calculate a new 12-month total by the twentieth day of each month using data from the previous 12 months. [R307-401]

II.B.1.f In addition to the requirements of this AO, all applicable provisions of 40 CFR 60, NSPS Subpart A, 40 CFR 60.1 to 60.18 (General Provisions), Subpart I, 40 CFR 60.90 to 60.93 (Standards of Performance for Hot Mix Asphalt Facilities) and Subpart OOO, 40 CFR 60.670 to 60.676 (Standards of Performance for Nonmetallic Mineral Processing Plants) apply to the affected equipment located at the GRP Hansen-Lehi pit operation.

To be in compliance, this source must operate in accordance with the most current version of 40 CFR 60 applicable to this source. [40 CFR 60]

II.B.2 The Asphalt Plant on site shall be subject to the following

- II.B.2.a The owner/operator shall not exceed the following consumption/production limits:
 - A. 500 tons of asphalt produced per hour (virgin and recycled asphalt pavement (RAP) averaged over each operating day).
 - B. 800,000 tons of asphalt production (virgin and RAP combined) per rolling 12-month period.
 - C. 44,000 tons of asphalt cement consumed per rolling 12-month period. [R307-401]
- II.B.2.a.1 Compliance with the hourly limitations shall be determined on a daily average (12 a.m. to 12 a.m.). Each day the owner/operator shall calculate a new hourly average based on the previous day's production. Hours of operation shall be determined by supervisor monitoring and maintaining of an operations log.

Records of consumption/production shall be kept for all periods when the plant is in operation. Production/Consumption shall be determined by production scales, scale house records, vendor receipts, fuel delivery/usage records and/or any other appropriate mechanism. The records of consumption/production shall be kept on a daily basis. To determine compliance with a rolling 12-month total, the owner/operator shall calculate a new 12-month total by the twentieth day of each month using data from the previous 12 months. [R307-401]

- II.B.2.b The asphalt plant baghouse shall control process exhaust from the asphalt drum mixer. This baghouse shall be sized to the design parameter of 110,000 ACFM for the existing conditions. All exhaust air from the drum mixer shall be routed through the baghouse before being vented to the atmosphere. [R307-401]
- II.B.2.c The asphalt plant baghouse stack height shall be a minimum of 65 feet, as measured from the ground level. [R307-401]
- II.B.2.d The pressure drop across the asphalt plant baghouse shall not be less than 2.0 inches of water column or more than 6.0 inches of water column. The pressure gauge shall be located such that an inspector/operator can safely read the indicator at any time. The pressure drop reading shall be accurate to within plus or minus 0.5 inches water column. All instruments shall be

calibrated according to the manufacturer's instructions at least once every 12 months. Continuous recording of the measurements of the monitoring device is not required; however, records of one reading per operational day shall be maintained. [R307-401]

II.B.2.e Emissions to the atmosphere from the Asphalt Plant Baghouse shall not exceed the following rates and concentrations:

Pollutant	lb/hr	grain/dscf
		(68 degrees F, 29.92 in Hg)
PM ₁₀ (virgin & RAP)	10.6	0.024. [R307-401]

II.B.2.e.1 Stack testing to show compliance with the emission limitations stated in the above condition shall be performed as specified below:

Emission Point: Asphalt Plant Baghouse

Pollutant	Testing Status	Test Frequency
PM_{10}	*	#_
(virgin & RAP)		

- * Initial compliance testing is required. The initial test date shall be performed as soon as possible and in no case later than 180 days after the start up of a new emission source, an existing source without an AO, or the granting of an AO to an existing emission source that is modified. Compliance testing shall not be required for both virgin and recycled materials during the same testing period. Testing shall be performed for the product being produced during the time of testing.
- # Test every three years (or sooner if directed by the Executive Secretary). Tests may be required if the source is suspected to be in violation with other conditions of this AO. Compliance testing shall not be required for both virgin and recycled materials during the same testing period. Testing shall be performed for the product being produced during the time of testing. [R307-165]

II.B.2.e.2 Notification

The Executive Secretary shall be notified at least 30 days prior to conducting any required emission testing. A source test protocol shall be submitted to DAQ when the testing notification is submitted to the Executive Secretary.

The source test protocol shall be approved by the Executive Secretary prior to performing the test. The source test protocol shall outline the proposed test methodologies, stack to be tested, and procedures to be used. A pretest conference shall be held, if directed by the Executive Secretary. [R307-165]

II.B.2.e.3 Sample Location

The emission point shall be designed to conform to the requirements of 40 CFR 60, Appendix A, Method 1, or other methods as approved by the Executive Secretary. An Occupational Safety and Health Administration (OSHA) or Mine Safety and Health Administration (MSHA) approved access shall be provided to the test location. [R307-401]

II.B.2.e.4 Volumetric Flow Rate

40 CFR 60, Appendix A, Method 2 or other testing methods approved by the Executive Secretary. [R307-401]

II.B.2.e.5 PM_{10}

For stacks in which no liquid drops are present, the following methods shall be used: 40 CFR 51, Appendix M, Methods 201, 201a, or other testing methods approved by the Executive Secretary. The back half condensibles shall also be tested using the method specified by the Executive Secretary.

For stacks in which liquid drops are present, methods to eliminate the liquid drops should be explored. If no reasonable method to eliminate the drops exists, then the following methods shall be used: 40 CFR 60, Appendix A, Method 5, 5a, 5d, or 5e as appropriate.

The back half condensibles shall not be used for compliance demonstration but shall be used for inventory purposes. [R307-401]

II.B.2.e.6 Calculations

To determine mass emission rates (lb/hr, etc.) the pollutant concentration as determined by the appropriate methods above shall be multiplied by the volumetric flow rate and any necessary conversion factors determined by the Executive Secretary, to give the results in the specified units of the emission limitation. [R307-401]

II.B.2.e.7 New Source Operation

For a new source/emission point, the production rate during all compliance testing shall be no less than 90% of the maximum production rate (rated capacity) of the plant. If the maximum AO allowable production rate has not been achieved at the time of the test, the following procedure shall be followed:

- 1) Testing shall be at no less than 90% of the production rate achieved to date.
- 2) If the test is passed, the new maximum allowable production rate shall be 110% of the tested achieved rate. This new maximum allowable production rate shall be less than 90% of the allowed maximum production rate. This new allowable maximum production rate shall remain in effect until successfully tested at a higher rate.

The owner/operator shall request a higher production rate when necessary. Testing at no less than 90% of the higher rate shall be conducted. A new maximum production rate (110% of the new rate) will then be allowed if the test is successful. This process may be repeated until the maximum AO production rate is achieved. [R307-401]

II.B.2.e.8 Existing Source Operation

For an existing source/emission point, the production rate during all compliance testing shall be no less than 90 percent of the maximum production achieved in the previous three (3) years.

In all cases, when testing for PM_{10} emissions during manufacture of recycled asphalt, recycled asphalt shall be introduced into the plant at a rate no less than 15 percent of the plant production (i.e. if the plant is producing 400 tons per hour of finished product, then asphalt to be recycled shall be introduced into the plant at a rate no less than 60 tons per hour). [R307-401]

- II.B.2.f The owner/operator shall use natural gas, liquid propane, fuel oil, #2 diesel or used oil as fuel in the asphalt plant. [R307-401]
- II.B.2.g The sulfur content of any fuel oil or used oil fuel burned in the HMAP burner shall not exceed 0.5 percent by weight. [R307-401]
- II.B.2.g.1 The sulfur content shall be determined by ASTM Method D-4294-89 or approved equivalent. Certification of fuel oil shall be either by GRP's own testing or by test reports from the fuel oil marketer. Certification of other fuels shall be either by GRP's own testing or by test reports from the fuel marketer. [R307-401]
- II.B.2.h The owner/operator shall record the quantity of all used oil fuel burned in the asphalt plant on a daily basis. The owner/operator shall not transfer to the HMAP fuel tank or burn any used oil fuel unless the used oil fuel meets the following requirements:

Arsenic concentration shall not exceed 5 ppm by weight Cadmium concentration shall not exceed 2 ppm by weight Chromium concentration shall not exceed 10 ppm by weight Lead concentration shall not exceed 100 ppm by weight Total Halogens concentration shall not exceed 1,000 ppm by weight Flashpoint shall not exceed 100 degrees Fahrenheit. [R307-401]

- II.B.2.h.1 The owner/operator shall provide test certification for each load of used oil fuel received. Halogen content of used fuel oil shall be determined by ASTM Method D-808-81, EPA Method 8240 or Method 8260. Certification shall be either by the owner/operator's own testing or test reports from the used oil fuel marketer. Records of used oil fuel consumption and the test reports of each load of used oil fuel shall be kept for all periods when the plant is in operation. [R307-401]
- II.B.2.i Sources utilizing used oil as a fuel shall comply with the State Division of Solid and Hazardous Waste in accordance with R315-15, UAC. [R307-401]

II.B.3 The Concrete Plant on site shall be subject to the following

- II.B.3.a The CCBP and PCBP shall not produce more than 400,000 cubic yards of concrete combined per rolling 12-month period. [R307-401]
- II.B.3.a.1 Records of production shall be kept for all periods when the plant is in operation. Production shall be determined by production scales, scale house records, and/or any other appropriate mechanism. The records of production shall be kept on a daily basis. To determine compliance with a rolling 12-month total, the owner/operator shall calculate a new 12-month total by the twentieth day of each month using data from the previous 12 months. [R307-401]
- II.B.3.b The truck mix batch plant shall use a hood covering the truck inlet when loading the concrete trucks. The hood exhaust shall pass through a bin-vent prior to being vented to the atmosphere. [R307-401]

II.B.4 The Aggregate Plants on site shall be subject to the following

- II.B.4.a The owner/operator shall not produce more than 14,000,000 tons of aggregate material (including bank run material) per rolling 12-month period, where no more than 10,275,000 tons of aggregate is passed through a crushing or screening unit prior to product usage or delivery per rolling 12-month period. [R307-401]
- II.B.4.a.1 Records of production shall be kept for all periods when the plant is in operation. Production shall be determined by production scales, scale house records, and/or any other appropriate mechanism. The records of production shall be kept on a daily basis. To determine compliance with a rolling 12-month total, the owner/operator shall calculate a new 12-month total by the twentieth day of each month using data from the previous 12 months. [R307-401]

II.B.5 All Stationary Engines on site shall be subject to the following

- II.B.5.a The owner/operator shall not allow visible emissions from any stationary diesel engine on site to exceed 20 percent opacity. [R307-305]
- II.B.5.b The plant-wide emissions for NO_x from the stationary diesel powered generators shall not exceed the following:

29.68 tons per rolling 12-month period for NO_x

The NO_x emissions shall be determined by maintaining a record of the operating hours of each diesel generator used on a monthly basis. The operating hours shall be used in the following calculations:

A. The amount of NO_x emitted monthly, in tons, by all diesel generators shall be calculated by the following procedure:

Diesel Generator rating < 600 horsepower (hp)

 $NO_x = (0.031 \text{ lb/hp hr}) \times [Gen Rating (hp)] \times (Operating hours) \times (1 \text{ ton/2000lb})$

Diesel Generator rating > 600 hp

 $NO_x = (0.024 \text{ lb/hp hr}) \times [Gen Rating (hp)] \times (Operating hours) \times (1 \text{ ton/}2000 \text{lb})$

Compliance with the limitation shall be determined on a rolling 12-month total. Based on the last day of each month, a new 12-month total shall be calculated using data from the previous 12 months. Monthly calculations shall be made no later than 20 days after the end of each calendar month. Generator operating hours shall be determined by hour meters installed on the equipment or other appropriate method as established by GRP.

[R307-401]

II.B.5.b.1 To determine compliance with a rolling 12-month total, the owner/operator shall calculate a new 12-month total by the twentieth day of each month using data from the previous 12 months. Generator hours of operation shall be determined by hour meters installed on the equipment or other appropriate method as established by GRP. [R307-401]

II.B.6 The Hot Oil Heaters and Hot Water Heaters on site shall be subject to the following

- II.B.6.a All hot water heaters and all hot oil heaters on site shall not exceed the following operational limits:
 - A. 8,000 combined hours of operation for both 2.8 MMBTU/hr natural gas (or liquid propane) fired hot oil heaters per rolling 12-month period.
 - B. 1,500 hours of operation for the 9.9 MMBTU/hr natural gas (or liquid propane) fired hot water heater per rolling 12-month period.
 - C. 500 hours of operation for the 2.9 MMBTU/hr diesel fired hot water heater per rolling 12-month period. [R307-401]
- II.B.6.a.1 Hours of operation shall be determined by supervisor monitoring and maintaining of an operations log. The records of operation shall be kept on a daily basis. To determine compliance with a rolling 12-month total, the owner/operator shall calculate a new 12-month total by the twentieth day of each month using data from the previous 12 months. [R307-401]

II.B.7 All Haul Roads and Fugitive Dust Sources on site shall be subject to the following

- II.B.7.a GRP shall comply with a Fugitive Dust Control Plan (FDCP) acceptable to the Executive Secretary for control of all fugitive dust sources associated with the Hansen-Lehi plant. GRP shall submit two copies of the FDCP to the Executive Secretary, attention: New Source Review Section and Compliance Section, for approval. Subsequent updates to the FDCP shall be submitted and approved in accordance with the above stated requirements. GRP shall comply with the most current FDCP approved by the Executive Secretary. The haul road speed shall be posted. [R307-309]
- II.B.7.b The owner/operator shall not allow visible fugitive dust emissions from haul-road traffic, mobile equipment in operational areas, and fugitive dust sources on site to exceed 20 percent opacity at all times. [R307-309]

II.B.8.c

II.B.7.b.1	Visible emission determinations for traffic sources shall use procedures similar to Method 9, as described in the FDCP for the site. The normal requirement for observations to be made at 15-second intervals over a six-minute period, however, shall not apply.
	When the Executive Secretary or Executive Secretary's representative is on site to observe opacity, six points, distributed along the length of the haul road or in the operational area, shal be chosen by the Executive Secretary or the Executive Secretary's representative. An opacity reading shall be made at each point when a vehicle passes the selected points. Visible emissions shall be measured at the densest point of the plume but at a point not less than 1/2 vehicle length behind the vehicle and not less than 1/2 the height of the vehicle. The accumulated six readings shall be averaged for the compliance value. [R307-401]
II.B.7.c	The hours of operation for all bulldozers at the facility shall not exceed 24,000 hours of operation combined per rolling 12-month period. [R307-401]
II.B.7.c.1	To determine compliance with a rolling 12-month total, the owner/operator shall calculate a new 12-month total by the twentieth day of each month using data from the previous 12 months. Bulldozer hours of operation shall be determined by hour meters installed on the equipment or other appropriate method as established by GRP. [R307-401]
II.B.7.d	Control of surfaces subject to wind erosion shall be required and addressed within the FDCP. [R307-401]
II.B.7.e	A shroud shall be used to control fugitive emission associated with all air compression drilling operations. [R307-401]
II.B.7.f	All paved and unpaved roads and other unpaved operational areas that are used by mobile equipment shall be maintained to control fugitive dust in accordance with the FDCP. The opacity of any haul road, paved or unpaved, shall not exceed 20 percent during all times the areas are in use. Records, as required by the FDCP, of control treatments shall be kept for all periods when the plant is in operation. [R307-401]
II.B.7.g	The storage piles shall be watered to minimize generation of fugitive dust as conditions warrant, as outlined in the FDCP. [R307-401]
II.B.7.h	GRP shall comply with all applicable requirements of R307-309 for PM ₁₀ non-attainment areas. To be in compliance, this source must operate in accordance with the most current version of R307-309. [R307-309]
II.B.8	All Baghouses and Bin Vents on site shall be subject to the following
II.B.8.a	The owner/operator shall not allow visible emissions from any baghouse exhaust point (including the asphalt plant) on site to exceed 10 percent opacity. [R307-401]
II.B.8.b	The owner/operator shall not allow visible emissions from any bin-vent exhaust points on site to exceed 10 percent opacity. [R307-401]

All displaced air from the asphalt and concrete plants lime, cement, & flyash silos shall pass through a fabric filter device before being vented to the atmosphere. [R307-401]

II.B.9 All Crushers on site shall be subject to the following II.B.9.a The owner/operator shall not allow visible emissions from any crusher on site to exceed 10 percent opacity. [R307-401] II.B.9.b The owner/operator shall install water sprays or chemical dust suppression sprays on all crusher inlet and outlet points on site to control fugitive emissions. Sprays shall operate whenever conditions warrant, as outlined in the FDCP, or to meet the opacity requirements of this AO. [R307-401] II.B.10 All Screens on site shall be subject to the following II.B.10.a The owner/operator shall not allow visible emissions from any screen on site to exceed 10 percent opacity. [40 CFR 60 Subpart OOO] II.B.10.b The owner/operator shall install water sprays or chemical dust suppression sprays on all dry screens on site to control fugitive emissions. Sprays shall operate whenever conditions warrant, as outlined in the FDCP, or to meet the opacity requirements of this AO. [R307-401] II.B.11 All Conveyors on site shall be subject to the following II.B.11.a The owner/operator shall not allow visible emissions from any conveyor transfer point on site to exceed 10 percent opacity. [40 CFR 60 Subpart OOO] II.B.11.b The owner/operator shall not allow visible emissions from any conveyor drop point on site to exceed 15 percent opacity. [R307-401] II.B.11.c The owner/operator shall install water sprays or chemical dust suppression sprays on all conveyor transfer points on site and all stacker drop points on site to control fugitive emissions. Sprays shall operate whenever conditions warrant, as outlined in the FDCP, or to meet the opacity requirements of this AO. [R307-401]

Section III: APPLICABLE FEDERAL REQUIREMENTS

In addition to the requirements of this AO, all applicable provisions of the following federal programs have been found to apply to this installation. This AO in no way releases the owner or operator from any liability for compliance with all other applicable federal, state, and local regulations including UAC R307.

NSPS (Part 60), OOO: NonmetallicMineral ProcessingPlnts

NSPS (Part 60), I: Hot Mix Asphalt Facilities

NSPS (Part 60), A: General Provisions

PERMIT HISTORY

This AO is based on the following documents:

Is Derived From Administrative Amendment for combining the diesel fuel

throughput limitations into one condition dated October 15, 2009

Is Derived From Administrative Amendment for Diesel Generator Emission

Calculation Clarification dated September 8, 2009

Supersedes DAQE-AN0105650017-09 dated August 5, 2009

ACRONYMS

The following lists commonly used acronyms and their associated translations as they apply to this document:

40 CFR Title 40 of the Code of Federal Regulations

AO Approval Order

BACT Best Available Control Technology

CAA Clean Air Act

CAAA Clean Air Act Amendments

CDS Classification Data System (used by EPA to classify sources by size/type)

CEM Continuous emissions monitor

CEMS Continuous emissions monitoring system

CFR Code of Federal Regulations

CO Carbon monoxide

COM Continuous opacity monitor

DAQ Division of Air Quality (typically interchangeable with UDAQ)
DAQE This is a document tracking code for internal UDAQ use

EPA Environmental Protection Agency

HAP or HAPs Hazardous air pollutant(s)

ITA Intent to Approve

MACT Maximum Achievable Control Technology

MMBTU Million British Thermal Units

NAA Nonattainment Area

NAAQS National Ambient Air Quality Standards

NESHAP National Emission Standards for Hazardous Air Pollutants

NOI Notice of Intent NO_x Oxides of nitrogen

NSPS New Source Performance Standard

NSR New Source Review

 PM_{10} Particulate matter less than 10 microns in size $PM_{2.5}$ Particulate matter less than 2.5 microns in size

PSD Prevention of Significant Deterioration

R307 Rules Series 307

R307-401 Rules Series 307 - Section 401

SO₂ Sulfur dioxide

Title IV Title IV of the Clean Air Act
Title V Title V of the Clean Air Act
UAC Utah Administrative Code

UDAQ Utah Division of Air Quality (typically interchangeable with DAQ)

VOC Volatile organic compounds



JON M. HUNTSMAN, JR.

Governor

GARY HERBERT Lieutenant Governor

Department of Environmental Quality

William J. Sinclair
Acting Executive Director

DIVISION OF AIR QUALITY Cheryl Heying Director

DAQE-AN0127760005-09

April 2, 2009

Mike Edwards Geneva Rock Products, Inc. 1565 West 400 North P.O. Box 538 Orem, UT 84057

Dear Mr. Edwards:

Re.

Approval Order: Approval Order Modification to DAQE-AN2776002-04 for Addition of Aggregate Processing Equipment and Revisions to Increase Aggregate Production and Horsepower-Hours of Operation for Electrical Diesel Generators, Salt Lake County; CDS B;

NSPS (Part 60), NSR, PM₁₀ SIP / Maint Plan, Title V (Part 70)

Project Number: N012776-0005

The attached document is the Approval Order for the above-referenced project. Future correspondence on this Approval Order should include the engineer's name as well as the DAQE number as shown on the upper right-hand corner of this letter. The project engineer for this action is Jon Black, who may be reached at (801) 536-4047.

Sincerely,

M. Cheryl Heying, Executive Secretary Utah Air Quality Board

MCH:JB:kw

cc:

Mike Owens

Salt Lake Valley Health Department

STATE OF UTAH

Department of Environmental Quality

Division of Air Quality

APPROVAL ORDER: Approval Order Modification to DAQE-AN2776002-04 for Addition of Aggregate Processing Equipment and Revisions to Increase Aggregate Production and Horsepower-Hours of Operation for Electrical Diesel Generators

Prepared By: Jon Black, Engineer Phone: (801) 536-4047 Email: jlblack@utah.gov

APPROVAL ORDER NUMBER

DAQE-AN0127760005-09

Date: April 2, 2009

Mount Jordan Operations Source Contact: Mr. Mike Edwards Phone: (801) 281-7890

M. Cheryl Heying Executive Secretary Utah Air Quality Board

Abstract

Geneva Rock Products (GRP) submitted a Notice of Intent for a modification to AO DAQE-AN2776002-04 dated May 24, 2004 (Mount Jordan Plant). The proposed modification is for addition of new aggregate processing equipment and revisions to increase aggregate production and diesel generator hours of operation. Geneva Rock's Mount Jordan plant is located at 15800 South 500 West, Bluffdale, Utah in Salt Lake County. Salt Lake County is a non-attainment area of the NAAQS for PM₁₀, SO₂, and a maintenance area for Ozone. NSPS 40 CFR 60 Subparts A and OOO regulations apply to this source. NESHAP and MACT requirements do not apply to this source. Title V of the 1990 Clean Air Act applies to this source. Emissions from this source shall be limited to the following, in tons per year, totals: PM₁₀ - 108.44, PM_{2.5} - 10.21, NO_x - 2.70, SO_x - 0.18, CO - 0.58, VOC - 0.33, HAPs - 0.001.

Under Utah Air Quality Rule R307-403-5: Offsets: PM₁₀ Nonattainment Areas, any increase in combined PM₁₀, SO₂, and NO_x emissions, which exceed 50 tons/year shall obtain offsets at the ratio of 1.2:1 for the emission increase. The potential increase in emission of combined PM₁₀, SO₂, and NO_x emissions for Geneva Rock's proposal is 47.27 tons which requires a total of 47.27 emission offset credits with the 1:1 offset ratio applied. Also, potential emission rates of PM₁₀ do exceed the Major Source threshold of 100 tons/year. Because a large portion of this site consists of fugitive emission sources, and this site is designated as an aggregate plant, GRP's Mount Jordan pit shall be considered a Minor source (See UAC R307-101-2 Definition of Major Source).

This air quality AO authorizes the project with the following conditions and failure to comply with any of the conditions may constitute a violation of this order. This AO is issued to, and applies to the following:

Name of Permittee:

Geneva Rock Products, Inc. 1565 West 400 North P.O. Box 538 Orem, UT 84057

Permitted Location:

Mount Jordan Operations Across I-15 from Pt. of Mtn. Facility on West side Salt Lake City, UT

UTM coordinates:422500 m Easting, 4479700 m Northing **SIC code:**1442 (Construction Sand & Gravel)

Section I: GENERAL PROVISIONS

I.1	All definitions, terms, abbreviations, and references used in this AO conform to those used in the UAC R307 and 40 CFR. Unless noted otherwise, references cited in these AO conditions refer to those rules. [R307-101]
I.2	The limits set forth in this AO shall not be exceeded without prior approval. [R307-401]
I.3	Modifications to the equipment or processes approved by this AO that could affect the emissions covered by this AO must be reviewed and approved. [R307-401-1]
I.4	All records referenced in this AO or in other applicable rules, which are required to be kept by the owner/operator, shall be made available to the Executive Secretary or Executive Secretary's

representative upon request, and the records shall include the two-year period prior to the date of

the request. Unless otherwise specified in this AO or in other applicable state and federal rules, records shall be kept for a minimum of two (2) years. [R307-401]

- At all times, including periods of startup, shutdown, and malfunction, owners and operators shall, to the extent practicable, maintain and operate any equipment approved under this AO, including associated air pollution control equipment, in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the Executive Secretary which may include, but is not limited to, monitoring results, opacity observations, review of operating and maintenance procedures, and inspection of the source. All maintenance performed on equipment authorized by this AO shall be recorded. [R307-401-4]
- I.6 The owner/operator shall comply with R307-150 Series. Inventories, Testing and Monitoring. [R307-150]
- I.7 The owner/operator shall comply with UAC R307-107. General Requirements: Unavoidable Breakdowns. [R307-107]

Section II: SPECIAL PROVISIONS

II.A	The approved installations shall consist of the following equipment:
------	--

- II.A.1 Mount Jordan Aggregate Processing Plant
- II.A.2 Transfer Conveyors75-2001 Operation Miscellaneous Transfer Conveyors with varying capacities
- II.A.3 Stacker Conveyors75-2001 Operation Miscellaneous Stacker Conveyors with varying capacities
- II.A.4 Transfer Conveyors
 75-2021 Operation Miscellaneous Transfer Conveyors with varying capacities
- II.A.5 Stacker Conveyors
 75-2021 Operation Miscellaneous Stacker Conveyors with varying capacities
- II.A.6 Conveyor
 Portable Screening Plant Conveyor
- II.A.7 **Stacker Conveyor**Portable Screening Plant Miscellaneous Stacker Conveyors
- II.A.8 Crusher CRU1
 75-2021 Operation Crusher 750 tph
- II.A.9 **Diesel Generator**Diesel Generator 174 hp

II.A.10	Feeder 75-2001 Operation - 1000 tph
II.A.11	Log Washer 75-2001 Operation - 500 tph
II.A.12	Screw Washer - SCW1 75-2001 Operation - 550 tph
II.A.13	Screw Washer - SCW2 75-2001 Operation - 550 tph
II.A.14	Feeder 75-2021 Operation - 1,500 tph
II.A.15	Screw Washer - SCW1 75-2021 Operation - Screw Washer - 800 tph
II.A.16	Screw Washer - SCW2 75-2021 Operation - Screw Washer - 800 tph
II.A.17	Screw Washer - SCW3 75-2021 Operation - Screw Washer - 800 tph
II.A.18	Screw Washer - SCW4 75-2021 Operation - Screw Washer - 800 tph
II.A.19	Classifier 75-2021 Operation – Classifier
II.A.20	Screw Washer - SCW5 75-2021 Operation - Screw Washer - 800 tph
II.A.21	Screw Washer - SCW6 75-2021 Operation - Screw Washer - 800 tph
II.A.22	Grizzly Feeder Portable Screening Plant - Grizzly Feeder - 600 tph
II.A.23	Wet Screen - WS1 75-2001 Operation - Wet Screen - 500 tons per hour (tph)
II.A.24	Wet Screen - WS2 75-2001 Operation - Wet Screen - 500 tph
II.A.25	Screen - SCR1 75-2001 Operation - Screen - 1000 tph

II.A.26	Wet Screen - WS3
27	75-2001 Operation - Wet Screen - 500 tph
II.A.27	Screen - SCR1
	75-2021 Operation - Screen - 1500 tph
II.A.28	Screen - SCR2
	75-2021 Operation - Screen - 1500 tph
II.A.29	Wet Screen - WSC1
	75-2021 Operation - Wet Screen - 750 tph
II.A.30	Wet Screen - WSC2
	75-2021 Operation - Wet Screen - 750 tph
II.A.31	Wet Screen - WSC3
	75-2021 Operation - Wet Screen - 750 tph
II.A.32	Wet Screen - WSC4

Portable Screening Plant - 600 tph

Screen - SCR1

II.A.33

II.B Requirements and Limitations

75-2021 Operation - Wet Screen - 750 tph

- II.B.1 The Mount Jordan Plant Shall Operate in Accordance with the Following
- II.B.1.a The GRP Mount Jordan plant is a State Implementation Plan (SIP) source consisting of the Hansen-Lehi and Mount Jordan pits and is listed in Section IX, Part H, Page 12 of the Salt Lake County SIP. [SIP Section IX.H.2.b]
- II.B.1.b GRP shall notify the Executive Secretary in writing when the installation of the equipment listed in this AO has been completed and is operational. To ensure proper credit when notifying the Executive Secretary, send your correspondence to the Executive Secretary, attn: Compliance Section.

If the construction and/or installation has not been completed within 18 months from the date of this AO, the Executive Secretary shall be notified in writing on the status of the construction and/or installation. At that time, the Executive Secretary shall require documentation of the continuous construction and/or installation of the operation and may revoke the AO. [R307-401]

- II.B.I.c Unless otherwise specified in this AO, visible emissions from the following emission points shall not exceed the following values:
 - A. All crushers 15% opacity
 - B. All screens 10% opacity
 - C. All conveyor transfer points 10% opacity

- D. All diesel engines 20% opacity
- E. All conveyor drop points 20% opacity
- F. All other points 20% opacity. [R307-401]
- II.B.1.d The following production limit shall not be exceeded:

Aggregate Production

- A. 3,574,560 tons of processed aggregate production per rolling 12-month period.
- B. 1,000,000 tons of bank run material per rolling 12-month period.

Records of production shall be kept for all periods when the plant is in operation. Production shall be determined by production scales, scale house records, vendor receipts, fuel delivery/usage records and/or any other appropriate mechanism. All bank run material shall be weighed and accounted for prior to leaving the Mount Jordan plant property. The records of production shall be kept on a daily basis. To determine compliance with a rolling 12-month total, the owner/operator shall calculate a new 12-month total by the twentieth day of each month using data from the previous 12 months.

Note: Processed is defined as passing through a crushing or screening unit prior to product usage or delivery
[R307-401]

II.B.1.e In addition to the requirements of this AO, all applicable provisions of 40 CFR 60, NSPS Subpart A, 40 CFR 60.1 to 60.18 (General Provisions) and Subpart OOO, 40 CFR 60.670 to 60.676 (Standards of Performance for Nonmetallic Mineral Processing Plants) apply to the affected equipment located at the GRP Mount Jordan pit operation.

To be in compliance, this source must operate in accordance with the most current version of 40 CFR 60 applicable to this source [R307-401]

II.B.2 Roads and Fugitive Dust Activities Requirements

II.B.2.a The hours of operation for all bulldozers at the Mount Jordan plant shall not exceed 10,320 hours combined per rolling 12-month period.

To determine compliance with a rolling 12-month total, the owner/operator shall calculate a new 12-month total by the twentieth day of each month using data from the previous 12 months. The hours of operation of each bulldozer shall be added together to determine the total hours. Hours of operation shall be determined by supervisor monitoring and maintaining of an operations log. [R307-401]

II.B.2.c Visible fugitive dust emissions from haul-road traffic and mobile equipment in operational areas shall not exceed 20 percent opacity. Visible emission determinations for traffic sources shall use procedures similar to Method 9, as described in the Fugitive Dust Control Plan (FDCP) for the site. The normal requirement for observations to be made at 15-second intervals over a six-minute period, however, shall not apply.

When the Executive Secretary or Executive Secretary's representative is on site to observe opacity, six points, distributed along the length of the haul road or in the operational area, shall be chosen by the Executive Secretary or the Executive Secretary's representative. An opacity reading shall be made at each point when a vehicle passes the selected points. Visible emissions shall be measured at the densest point of the plume but at a point not less than 1/2 vehicle length behind the vehicle and not less than 1/2 the height of the vehicle. The accumulated six readings shall be averaged for the compliance value. [R307-401]

- II.B.2.d GRP shall abide by a FDCP acceptable to the Executive Secretary for control of all fugitive dust sources associated with the Mount Jordan plant. GRP shall submit two copies of the FDCP to the Executive Secretary, attention: NSR Section and Compliance Section, for approval. Subsequent updates to the FDCP shall be submitted and approved in accordance with the above stated requirements. GRP shall abide by the most current FDCP approved by the Executive Secretary. The haul road speed shall be posted. [R307-401]
- II.B.2.e Control of surfaces subject to wind erosion shall be required and addressed within the FDCP. [R307-401]
- II.B.2.f All paved and unpaved roads and other unpaved operational areas that are used by mobile equipment shall be maintained to control fugitive dust in accordance with the FDCP. The opacity of any haul road, paved or unpaved, shall not exceed 20 percent during all times the areas are in use. Records, as required by the FDCP, of control treatments shall be kept for all periods when the plant is in operation. [R307-401]
- II.B.2.g Water sprays or chemical dust suppression sprays shall be installed at the following points to control fugitive emissions:
 - A. All crusher inlet and outlet points
 - B. All dry screens
 - C. All dry conveyor transfer and stacker drop points

The sprays shall operate whenever conditions warrant, as outlined in the FDCP, to meet the opacity requirements of this AO. [R307-401]

- II.B.2.h The storage piles shall be watered to minimize generation of fugitive dust as conditions warrant, as outlined in the FDCP. [R307-401]
- II.B.2.i GRP shall abide by all applicable requirements of R307-309 for PM₁₀ non-attainment areas. However, to be in compliance, this source must operate in accordance with the most current version of R307-309. [R307-309]

II.B.3 All On-Site Diesel Fired Equipment

II.B.3.a The diesel generator usage shall not exceed 174,000 horsepower-hours (hp-hrs) of operation combined per rolling 12-month period.

To determine compliance with a rolling 12-month total, the owner/operator shall calculate a new 12-month total by the twentieth day of each month using data from the previous 12

months. To determine the total hp-hrs for the facility, the owner/operator shall multiply the horsepower of the engine and the hours operated for that engine and add the total hp-hrs of all the engines together. Hours of operation shall be determined by hour monitors on each engine. [R307-401]

- II.B.3.c The owner/operator shall use #1, #2 or a combination of #1 and #2 diesel fuel in all on-site diesel engines. [R307-401-1]
- II.B.3.d The sulfur content of any fuel oil or diesel burned shall not exceed:
 - A. 0.05 percent by weight for diesel fuels consumed in all on-site equipment.

The sulfur content shall be determined by ASTM Method D-4294-89 or approved equivalent. Certification of fuel oil shall be either by GRP's own testing or test reports from the fuel oil marketer. Certification of other fuels shall be either by GRP's own testing or test reports from the fuel marketer.

[R307-401]

Section III: APPLICABLE FEDERAL REQUIREMENTS

In addition to the requirements of this AO, all applicable provisions of the following federal programs have been found to apply to this installation. This AO in no way releases the owner or operator from any liability for compliance with all other applicable federal, state, and local regulations including UAC R307.

NSPS (Part 60), OOO: NonmetallicMineral ProcessingPlnts

NSPS (Part 60), A: General Provisions

PERMIT HISTORY

This AO is based on the following documents:

Is Derived From
Is Derived From
Is Derived From
Incorporates
Supersedes

Additional Requested NOI Information dated September 10, 2008
Notice of Intent Document dated July 23, 2008
Emission Credit Order DAQE-088-08 dated November 20, 2008
DAQE-AN2776002-04 dated May 24, 2004

ACRONYMS

The following lists commonly used acronyms and their associated translations as they apply to this document:

40 CFR Title 40 of the Code of Federal Regulations

AO Approval Order ATT Attainment Area

BACT Best Available Control Technology

CAA Clean Air Act

CAAA Clean Air Act Amendments

CDS Classification Data System (used by EPA to classify sources by size/type)

CEM Continuous emissions monitor

CEMS Continuous emissions monitoring system

CFR Code of Federal Regulations

CO Carbon monoxide

COM Continuous opacity monitor

DAQ Division of Air Quality (typically interchangeable with UDAQ)

DAQE This is a document tracking code for internal UDAO use

EPA Environmental Protection Agency

HAP or HAPs Hazardous air pollutant(s)

ITA Intent to Approve

MACT Maximum Achievable Control Technology

NAA Nonattainment Area

NAAOS National Ambient Air Quality Standards

NESHAP National Emission Standards for Hazardous Air Pollutants

NOI Notice of Intent Oxides of nitrogen NO_{x}

NSPS New Source Performance Standard

NSR New Source Review

 PM_{10} Particulate matter less than 10 microns in size $PM_{2.5}$ Particulate matter less than 2.5 microns in size **PSD** Prevention of Significant Deterioration

R307 Rules Series 307

R307-401 Rules Series 307 - Section 401

 SO_2 Sulfur dioxide

Title IV Title IV of the Clean Air Act Title V Title V of the Clean Air Act UAC Utah Administrative Code

UDAQ Utah Division of Air Quality (typically interchangeable with DAQ)

VOC Volatile organic compounds

- 2.2.P Geneva Rock Products, Inc (Point of the Mountain Pit)
 - The approved installations shall consist of only the following equipment:
 - A. . In the Hansen Pit
 - 1. The L-4 Crushing Plant:

Triple Deck Eljay Screen (#34L1079)
45 inch Eljay Cone Crusher (#22G0690)
Eljay 6' X 16' Wash Screen (#34J0385)
Associated Conveyors
Two (2) Front End Loaders

2. The G-4 Cement Batch Plant:

Ross model 135 Batch Plant (#135-32)
Ross model V200 600 CFM Bin Vent (cement silo)
Todd model 36-SK 600 CFM Bin Vent (flyash silo)
One Front End Loader

- B. In the North Hansen Pit
 - 1. The L-3 Portable Crushing Plant:

Cedarapids Jaw Crusher/Screen Deck (#21447) Eljay Cone Crusher/Screen Deck (#42A0278) Associated Conveyors

One bulldozer Two front End Loaders One generator

2. The L-5 Portable Crushing Plant:

Cedarapids Screen/Jaw/Rolls unit (#13385) Eljay 4' X 12' Wet Screen Deck Associated Conveyors Two Front End Loaders Two Generators

3. Additional Equipment:

45 inch Eljay Cone Crusher (41J0581) Eljay 5' X 16' Screen Dack (#34D1481) Universal Rolls (#207X46) One Generator Cadarapids Jaw Crusher (#21480) One Bulldozer One Loader

4. The F-1 Hot Plant:

Todd Model 36-DK 600 CFM Bin Vent (Lime Silo)
CMI Oil Fired Drum Mix Asphalt Plant with Venturi
Scrubber (#UVM-1700)
One Front End Loader

- C. In the Mount Jordan Pit
 - 1. The L-1 Crushing Plant:

Eljay 5' X 16' Screen Deck (#34L0277)
Eljay 45" Cone Crusher (#533)
Eljay 5' X 16' Wet Screen Deck (#34L0783)
Eljay 5' X 16' Wet Screen Deck (#34E0984)
Associated Conveyors
Two Front End Loader

- 2. Emissions to the atmosphere from the indicated emission point shall not exceed the following rates and concentrations:
 - A. The CMI Asphalt Plant

1.	PM ₁₀	3.34 lbs/hr	0.024 grains/dscf
			(Virgin)
2.	PM ₁₀	3.90 lbs/hr	0.028 grains/dscf
3.	SO ₂	18.72 lbs/hr	(Recycle) 118 ppmdv

Stack testing to show compliance with the above emissions limits shall be performed in accordance with paragraph 2.1.A and every three years thereafter.

- 3. Water sprays or chemical dust suppression sprays shall be installed at the following points to control fugitive emissions:
 - A. All crushers
 - B. All screens
 - C. All conveyor transfer points

The sprays shall operate to the extent necessary to keep the equipment operation within the opacity limitation of 10%.

4. Water shall be added to the mined material (to be bulldozed) such that before the material is moved, its moisture content, as determined by ASTM Method D-2216 on the -40 mesh portion of the sample, is greater than 4.0% by weight. This moisture content shall be maintained

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throughout subsequent crushing, screening and conveying circuits. The silt content of the product shall not exceed 15% by weight on a daily average without prior approval in accordance with Section 3.1, UACR. The moisture and silt content shall be tested if directed by the Executive Secretary using the appropriate ASTM method.

- 5. The following production limits shall not be exceeded without prior approval in accordance with Section 3.1, UACR:
 - A. For the Asphalt Plant:
 - 1. 285 tons/hr
 - 2. 250,000 tons/yr
 - B. For the Concrete Batch Plant:
 - 1. 100 cubic yards/hr
 - 2. 200,000 cubic yards/yr
 - C. For the Aggregate Pits:
 - 1. 900 tons/hr of crushing/screening production
 - 2. 1,000,000 tons of mined material per year
 - 3. 2,000 hours of operation per unit per year

Asphalt, concrete and pit production shall be determined through the use of weigh scales and recording of the weights. The records shall be kept on a daily basis. Hours of operation shall be determined by supervisor monitoring and maintaining an operations log.

- 6. The batcher unit on the Ross Plant shall be enclosed in a building as proposed in the notice of intent dated September 4, 1984, and the loading process from the discharge hopper into the mixer trucks shall be controlled by an adjustable boot.
- 7. The cement and flyash silos shall be pneumatically loaded. The displaced air from the silos generated during filling shall be passed through a baghouse. The flow rate through the baghouse shall not exceed 600 ACFM. The baghouse flow rate shall be measured at the request of the Executive Secretary. The method shall be 40 CFR 60, Appendix A, Method 2.
- 8. For the asphalt plant, the following operating parameters shall be maintained within the indicated ranges:
 - A. Pressure drop across the venturi scrubber 15" nominal, 13" w.g. minimum

B. Scrubber liquid flow rate - 300 gallons per minute nominal, 275 gpm minimum 225 gpm

They shall be monitored with equipment located such that an inspector can at any time safely read the output. The readings shall be accurate to within the following ranges:

- A. Plus or minus 1.0 inch w.c.
- B. Plus or minus 15 gpm

All instruments shall be calibrated against a primary standard at least once every 90 days. The primary standard shall be specified by the Executive Secretary.

- 9. Under no circumstances shall the percent by weight of recycle asphalt exceed 50%.
- 10. The owner/operator shall use only Number 2 fuel oil or better as fuel or other fuel that can demonstrate sulfur content of less than 0.45% (less then 0.05% after December 1993) by weight. If any other fuel is to be used, an approval order shall be required in accordance with Section 3.1, UACR. The sulfur content of any fuel oil burned shall not exceed 0.45% by weight as determined by ASTM Method D-4294-89 or, as appropriate, the sulfur content of any fuel oil burned shall not exceed 0.25 pounds of sulfur per million BTU heat input as determined by ASTM Method D-4294-89. The sulfur content shall be tested if directed by the Executive Secretary. Fuel consumption shall be determined by examination of vendor sales receipts which shall be maintained for two years. These records shall be made available to the Executive Secretary upon request.
- 11. The open disturbed area shall not exceed 150 acres without prior approval from the Executive Secretary.
- 12. The storage piles shall be watered to minimize generation of fugitive dusts as dry conditions warrant or as determined necessary by the Executive Secretary. The total acreage of the storage piles shall not exceed 75 acres.
- 13. All installations and facilities authorized by this subsection shall be adequately and properly maintained.
- 14. Annual emissions for this source (the entire plant) are hereby established at 81.0 tons/yr for PM₁₀, 9.64 tons/yr for SO₂, 21.4 tons/yr for NO₂.

P. ARTER SHIPPERSON ...

- e. GENEVA ROCK PRODUCTS, POINT OF THE MOUNTAIN (Hansen Pit and Mount Jordan Pit)
- (1) PM₁₀ emissions from the Asphalt Plant Baghouse Stack (APBH) shall not exceed 0.127 tons per day.

Compliance with the daily mass emission limits shall be demonstrated by multiplying the most recent stack test results, along with any necessary conversion factors, by the appropriate hours of operation for each day. Hours of operation shall be determined by supervisor monitoring and maintaining an operations log.

(2) Stack testing shall be performed as specified below:

	TEST
POLLUTANT	FREQUENCY
PM ₁₀ (virgin materials)	5 years
PM ₁₀ (recycle asphalt)	3 years

When testing for PM₁₀ emissions during manufacture of recycle asphalt, recycle asphalt shall be introduced into the plant at a rate no less than 45% of the plant production

- (3) Visible emissions from the following emission points shall not exceed the following values:
 - (a) All crushers 10% opacity
 - (b) All screens 10% opacity
 - (c) All conveyor transfer points 10% opacity
 - (d) Conveyor drop points 15% opacity
- (4) The following production limits are the combined totals for the Hansen Pit and the Mount Jordan Pit:
 - (a) ASPHALT PLANT
 - (i) 500 tons of asphalt produced per hour (averaged over each operating day).
 - (ii) 50% recycle asphalt used in the manufacture of asphalt (averaged over each operating shift).
 - (b) CONCRETE BATCH PLANT
 - 2,400 cubic yards of concrete produced per 24-hour period.
 - (c) AGGREGATE PITS
 - 37,944 tons per 24-hour period of aggregate crushing and screening production.

RACT/RACM

		Plants	Concrete Batch								etc.)	Conveyors,	Screens,	(Crushers,	Equipment	Processing	Aggregate								Exposed Areas	1						Storage Piles							Fodder Houses									1		Hauit Roads					
Water Sprays	Cyclones	Wet Scrubber	ESP	en vents	Bagnouse Bagnouse	Cyclones	-well accorde	Mar Con phon	-EST	-Baghouse	Enclosure w/Universal Control Device	Concerns	-Curtains	-Water Miste/Spray Engages	Partial Enclosures	-spray water	-Gydories	-Met School	His Country (Fiberrostate Precipitator)	-Bagnouse	Control Device at each emission point.	No Control	Spray water	Water Cannons (to avoid water truck travel)	Wind Breaks	MgCl	Chemical Suppressants	Venetation	No Control	Spray water	Chemical Suppressants	Wind Breaks	Part al Enclosures We Control Device	Full Enclosures w/ Control Device	No Control	Watering	Watering & Road Base	MaCi	Chamical applications	Paving w/vacuum sweeping	Paving w/Water spray application	Paving w/Water flush application	Replace w/ Uncontrolled Conveyors	Replace w/ Controlled Conveyors	No Control	Watering	Watering & Board Base	Chemical applications	Truck Wash Stations (trackout)	Paving	Paving w/Vacuum sweeping	Paving w/Water spray application	Pavino w/Water flush application	Replace w/ Controlled Conveyors	Control Control Control Control Conveyors
Not feasible with Cement & Additive									The second secon																						May not be feasible if product quality is affected?								Not reasona in mining/acoraga pila araas	Not feasible in mining/storage pile areas	Not leasible in mining/storage pile areas	Not feasible in mining/storage pile areas	Not feasible in steep terrain	Not feasible in steep terrain					These are a maintenance nightmare	Not feasible in mining/storage pile areas	Not feasible in mining/storage pile areas	Not leasible in mining/storage pile areas	Not teasible in mining/storage bile areas	Not leasible in steep terrain	Not teache in steen terrain
40% AP-42 Appendix B.2.4, Table B.2-3	(m	90% AP-42 Appendix B 2.4, Table B 2-3	95% AP-42 Appendix 8.2.4, Table 8.2.3	DEST AD AS ASSOCIATION BOX BOX	99% AP-42 Appendix B 2.4 Table B 2.3	GOW AD AS ASSOCIATED A Table BOS	80% AD-43 Annendy R 2 4 Table R 2-3	90% AB-40 Appendix B 0 A Table B 0.3	95% AP-42 Appendix B 2.4 Table B 2-3	Table	1.5% AP-42 Appendix B 2 4, Table B 2 3		1.5% AP-42 Appendix B 2.4 Table B 2-3	40% AP-42 Appendix B 2 4 Table B 2-3	1.5% AP-42 Appendix B 2.4. Table B 2-3	Card aire of whitedday at the control of the	ADEL AD AD ADDRIGHT BOAT Table BOA	BOW AD AD ADDRIVED C.4, Labe D.2-3	50% AT 42 Appendix 0.24, Table 0.25	059/ AP 42 Appendix 0.24, Table 0.2-3	9000 AB A3 Amondix B 3 A Table B 3 3	0.057 tons/acre-yr AP-42 11 9-4 w/ 15% TSP	40% AP-42 Appendix B.2.4, Table B.2-3	40% AP-42 Appendix B.2.4, Table B.2-3				100%	1.98 lb/acre-day AP-42 4th ed 8.19.1-1 w/ 15% of ISP	40% AP-42 Appendix B 2.4, Table B					0 174 Ib/VMT AP-42 13 2.2 w/ s = 4.8 & W = 26	70% DAQ Road Guidance Memo 11-3-08	75% DAQ Road Guidance Memo 11-3-08	85% DAQ Road Guidance Memo 11-3-08	BE% DAO Boad Guidance Memo 11-3-08	90% DAO Road Guidance Memo 11-3-08	DAO Boad Guidance Memo 1	95% DAQ Road Guidance Memo 11-3-08	0.00045 lb/ton AP-42 11 19.2-2 w/ 15% of TPM	0.000021 lb/ton AP-42 11 19.2-2 w/ 15% of TPM	0.211 Ib/VMT AP-42 13.2.2 W/s = 4.8 & W = 40	70% DAQ Road Guidance Memo 11-3-08	75% DAO Boad Guidance Memo 11-3-08	85% DAO Boad Guidance Memo 11-3-08		90% DAQ Road Guidance Memo 11-3-08	95% DAQ Road Guidance Memo 11-3-08	95% DAQ Road Guidance Memo 11-3-08	95% DAO Road Guidance Memo 11-3-08	0.00045 lb/ton AP-42 11 19.2-2 w/ 15% of TPM	Emission Rate Reference
																							\$0.01 per sq/ft per day = 1	\$0.01 per sq/ft per day = 1	varies greatly	\$1 00 per sq/ft = \$4,356 /s	\$1.00 per sq/ft = \$43,560	\$5500 per acre	\perp	varies greatly						\$0.01 per sq/ft per day = 1	\$1.00/sqft = \$30 /ft-year	\$0.10 per sq/ft = \$3 /ft-mg	10X MaC = \$30 /tt-month	\$1.50 per sq/ft = \$45.00 //	en no nor continue on an it		\$500 /ft (/yr?)	\$570 /tt (/yr?)		\$0.01 per sq/ft per day = \$	\$1 00/sqft = \$30 /ft-vear	\$0.10 per so/ft = \$3 /ft-ma	\$200K Capitol, \$100K/yr	\$1.50 /sqft = \$45 /ft	\$0.02 /sqft = 0.60 /ft-day		Culting and an anadom	\$500 /# (/\r'?)	SS70 It (No?)
															The same of the sa								\$159,000 /acre-year	\$159,000 /acre-year		\$4,356 /acre-year	\$43,560 /acre-year	\$5.500 /acre-year	#8E 340 /200 1021							\$109.50 //t-year	\$139.50 //t-year	\$175.50 //t-year	\$499 50 //1-year	\$75 /tt-year	\$184.5U/II-year	\$184.50//II-year	\$500 //t-year	\$570 //it-year		\$109.50 /tt-year	\$139.50//t-vear	\$175 50 th-wear	164			\$184 50 /ft-year	\$184.50 //t-year	\$500 /ft-year	\$570 Mugar
																										25												Total State of the											Very Costly	No roadbase				Como a covered	Notes/ References

RACT/RACM

Segret Controls Segret Control											Generator	Diesel Stand-by Tier																												Aspirate France	Asphalt Diant																
99% AP-42 Appendix B.2.4, Table B.2.3 90% AP-42 Appendix B.2.4, Table B.2.3 90% AP-42 Appendix B.2.4, Table B.2.3 80% AP-42 Appendix B.2.4, Table B.2.3 80% AP-42 Chapter 11.1, Table 11.1-7, Table 11	-SNCR (Selective Noncatalytic Reduction)(NH3)	-SCR (Selective Catalytic Reduction)(metal)	-Oxidation Catalyst	VOC Controls	-DPF (Diesel Particulate Filter)	PM2.5 Controls	-Sulfur Content (15 ppm)	Cheditioned (AF-4Z)	lacontrolled (AD 40)			Tier			Tier II			Tier III		Tier IV				-Sulfur Content (0.85 lb/MMBTL) (B307-203-1(1))	-Sulfur Content (0.5%)	-Sulfur Content (0.05%)	-Suffur Content (15 ppm)	-Waste Oil			-Fuel Oil		-Natural Gas/Propane			Fuel (NOx, SO2, & VOC)	-Absorbers (scrubber)	-Adsorbers (carbon)	-Thermal Oxidizer (flare)	-Oxidation Catalyst	VOC Controls	Fuel/Asphalt Storage Tanks (See VOC Controls)	HMA Storage Silo's (See VOC Controls)	-Wet Scrubber	SO2 Controls	SNCR (Selective Noncatalytic Reduction)(NH3)	-SCR (Selective Catalytic Reduction)(metal)	Low Nox Burners & FGR	-Flue Gas Recirculation (FGR)	-Ultra Low NOx Burners	-Low NOx Burners	NOx Controls	-Cyclones	-Wet Scrubber	-ESP	Bagnouse	Daniel Common
99% AP-42 Appendix B.2.4, Table B.2.3 90% AP-42 Appendix B.2.4, Table B.2.3 90% AP-42 Appendix B.2.4, Table B.2.3 80% AP-42 Appendix B.2.4, Table B.2.3 80% AP-42 Chapter 11.1, Table 11.1-7, Table 11						Circi Condi Contents not gaowed by NOF o	Other Sulfur contents not allowed by NGDS																																													Not leasible since product must be dry					
% AP-42 Appendix B.2.4, Table B.2.3 % AP-42 Appendix B.2.4, Table B.2.3 % AP-42 Appendix B.2.4, Table B.2.3 % AP-42 Chapter 11.1, Table 11.1-7, AP-42 Chapter 11.1, Table 11.1-8, AP-42 Chapter 11.1, Table 11.1-8, AP-42 Chapter 11.1, Table 11.1-7, AP-42 Chapter 11.1, Table 11.1-8, AP-42 Chapter 11.1, Table 11.1-7, AP-42 Chapter 11.1, Table 11.1-8, AP-42 Chapter 11.1, Table 11.1-8, AP-42 Chapter 11.1, Table 11.1-8, AP-42 Chapter 11.1, Table 11.1-7, AP-42 Chapter 11.1, Table 11.1-7								HC = 1.14 g/hp-hr	PM = 1.0 g/np-nr	NOx = 14.1 g/np-hr.	TO = 1.0 g/mp-nr	EO 1 10 0/bp 52	PM = 0.4 g/ho-hr	NOx = 6.9 a/hp-hr.	PM = 0.15 g/hp-hr	= 4.8 g/hp-hr,	NOx & NMHC	= 3.0 g/hp-hr	NOx & NMHC	HC = 0.14 g/hp-hr	g/hp-hr	PM = 0.01 & 0.02	MON TO DO OF STANDING	0.00701070	0.0373 JA/0	0.00073 10000	0.000112 lb/o	VOC = 0.030 lb/fon	SO2 = 0.058 lb/lon	NOV = 0.03Z IOYON	VOC = 0.03 lb/ton	NOx = 0.055 lb/ton,	VOC = 0.032 lb/ton	SO2 = 0.0034 lb/ton	NOx = 0.026 lb/ton,												000 000	60% - 90					80	90	95	99	
								AP-42 3.3-1			>300 ND	200 5			>300 hp			>300 hp		>300 hp			# ~ 150,000 Btu/gai AP-42 1 3-1	ar Density - 7.45 Joygai	a Density - 7.45 lorgal	Density = 7.45 D/gal	I dine i i	: :	4	AP-42 Chapter 11.1, Table 11.1-8	: =	: =	AP-42 Chapter 11.1, Table 11	AP-42 Chapter 11.1, Table 11	AP-42 Chapter 11 1 Table 11												St. 45 Grapher 1 4 4	% AP-42 Charter 1 4 4					% AP-42 Appendix B.2.4, Table B.2.1	% AP-42 Appendix B.2.4, Table B.2.4	% AP-42 Appendix B 2 4 Table B 2	1% AP-42 Appendix B.2.4, Table B.2.	
											\$250k Retro				\$250k Retro			51M+		S1M++																													VINDER	\$250K	Market State					8	
																																																			×						The second secon

Disturbed Ground/Exposed Areas

100%	Veggetation 95% 0.0095 0.0028	\$43,560 Chemicals 50% 0.095 0.0285 \$	\$4,356 MgCl 50% 0.095 0.0285	\$159,000 Water 40% 0.114 0.0342 \$	\$0 Uncontrolled 0% 0.19 0.057	\$/acre-year Efficiency PM10 PM2.5 PM	Control EF (tons/yr-acre) (\$	00
0	0.00285	0.0285	0.0285	0.0342	0.057	M2.5	r-acre)	
0 \$1,146,316	0.00285 \$101,570	0.0285 \$1,528,421	\$152,842	0.0342 \$6,973,684	\$0	PM2.5	(\$/Ton)	Cost
		П		Т				П

Apply water and other controls as needed to ensure opacity does not exceed 20% onsite and 10% at the property boundary.

Based on current R307-309 rules.

Storage Piles

Control EF (lb/acre-day) Emissions (tpy/acre) (\$/Ton) Efficiency PM10 PM2.5 PM10 PM2.5 0% 6.3 1.98 1.14975 0.36135 \$0.36135 \$0.21681 \$1,100,042 50% 3.15 0.99 0.574875 0.180675 \$24,110 50% 3.15 0.99 0.574875 0.180675 \$241,096	\$43,560 Chemicals	\$159,000 Water	\$/acre-year
EF (lb/acre-da PM10 PM2. 6.3 3.78 3.15 3.15	50%	40%	ncy
Cost M2.5 PM10 PM2.5 PM2.5 1.98 1.14975 0.36135 \$ 1.188 0.68985 0.21681 \$1,100,04 0.99 0.574875 0.180675 \$24,11 0.99 0.574875 0.180675 \$241,09			= (lb/a
Emissions (tpy/acre) (\$/Ton) PM10 PM2.5 PM2.5 1.14975 0.36135 0.68985 0.21681 \$1,100,04 0.574875 0.180675 \$24,11 0.574875 0.180675 \$241,09	0.99	1.188	
Cost (\$/Ton) PM2.5 PM2.5 PM2.5 \$ 0.36135 \$ 0.21681 \$1,100,04 0.180675 \$24,11 0.180675 \$241,09	0.574875	0.68985	
Cost (\$/Ton) PM2.5 \$1,100,04 \$24,11 \$24,10	0.180675	0.21681	(tpy/acre) PM2.5
0000	\$241,096	\$1,100,042	Cost (\$/Ton) PM2.5

onsite and 10% at the property boundary. Apply water and other controls as needed to ensure opacity does not exceed 20%

Based on current R307-309 rules.

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Haul Roads

No Control Basic Watering Basic Watering & Road Base Chemical Suppressant & Watering Paving + Sweeping & Watering Paving + Vacuum-Sweeping & Conveying	$E = k \left(\frac{s}{12}\right)^a \times \left(\frac{W}{3}\right)^b$ $AP-42 \ 13.2.2.4 \ \text{equation # 1a}$ $E_{ext} = E \left[\frac{(365 - P)}{365}\right]$ correction factor for "wet" days	RACT cost per ton \$5,000 Road Base cost per ton \$4,803 Paving cost per ton \$4,824 Conveying cost per ton \$1,303 Vehicle Load Total Weight Weight Weight Aggregate 20 40 60	\$/n \$/n	Production Schedule 8.000,000 Tons/year A00 Tons/hour Averaging Period 5 years 10% interest rate
0% 70% 75% 85% 90% 95%	Table 13.2.2-2 k lb/VMT 0.15 1.5 Control Efficiency (%)	\$/ton \$/ton \$/ton \$/ton Weight	ng 0,000 7,412 7,482	5000 000
0.159 0.211 0.211 0.211 0.211 0.211 0.211 4.60E-06	a b 0.9 0. 0.9 0. Emissions Factor E _{2.5} E ₁₀	(200000) \$9,000 1,610,000 Tons/year 4,150,000 Tons/year Tons/year Trips/Year Trips/Hour 2000000 11		-Lane Road \$150,000 /mile (30% of total) \$350,000 /mile (70% of total) \$500,000 /mile
1.59 2.11 2.11 2.11 2.11 2.11 4.60E-05	b 0.45 0.45 s Factor E ₁₀	3,000 Tons/year Tons/year Tons/year Trips/Hour	eyors 40,000 46,680 77,336	f total)
3.179 1.266 1.055 0.633 0.422 0.211 0.162	E = k, a, 4.8 s = W = 90 P = Hourly PM _{2.5}	Length of Road (feet)		
31.79 12.66 10.55 6.33 4.22 2.11 1.619	E = k, a, b = s = W = P = Pmny	(miles)	Production (tons) 3,000,000 8,000,000 40,000,000	60' x 30" conveyor 60 ft \$30,000 /60' o \$500 /ft \$2,640,000 /mile 88 trans
31,79 12,66 10,55 6,33 4,22 2,11 1,62	size-specific emission factor (lb/VMT) empirical constants surface material silt content (%) mean vehicle weight (tons) number of "wet" days (used only with uncontrolled factor) Yearly PM _{2.5} PM ₁₀ Reduction Differential Cost PM _{2.5} (\$/mile)	2,900,000 Tons/year 7,500,000 Tons/year 7,500,000 Tons/year Tons/year Tons/year Yearly of Road (miles) 1.00 4000000	Base Cents/ ton/mile 1.3 0.5 0.1	conveyor 60 ft 70 /60' conveyor 70 /ft 70 /mile 88 transfers/mile
317.86 126.57 105.47 63.28 42.19 21.09 16.192	emission factority stants stants rial silt contouring weight (ton et" days (us	Hourly Distance (miles)	Paving Cents/ ton/mile 4.2 1.6 0.3	
0.00 19.13 21.24 25.46 27.57 29.68	leent (%) ns) sed only with uncontrol Reduction Differential (Tons) (Tons)	@ \$1,500 9,500,000 Tons/year Tons/year Tons/year	Conveyor Cents/ ton/mile 19.2 7.2	
19.13 2.11 4.22 2.11 2.11 2.11	n uncontrolle Differential (Tons)	,500 Tons/year Tons/year Tons/year	Emissions tons/yr 3.96 5.27 3.63	
\$38,300 \$38,300 \$127,482				
\$38,300 \$89,183 \$449,854	Differential (\$/mile)			

\$449,854

Loader Routes

No Control Basic Watering Basic Watering & Road Base Chemical Suppressant & Watering Paving + Sweeping & Watering Paving + Vacuum-Sweeping & Watering Conveying	$E = k \left(\frac{s}{12}\right) \times \left(\frac{m}{3}\right)$ $AP-42 13.2.2.4 equation # 1a$ $E_{ext} = E \left[\frac{(365 - P)}{365}\right]$ $Correction factor for "wet" days$	Vehicle Load Total Weight Weight Weight 10	BACT cost per ton \$5,000 \$/ton Road Base cost per ton \$/ton Paving cost per ton \$/ton Conveying cost per ton \$/ton	Road Base Capital Cost \$150,000 \$/mile Interest \$41,498 \$/mile Average Annual Cost \$38,300 \$/road	Production Schedule B.000,000 Tons/year A00 Tons/hour Averaging Period 5 years 10% interest rate
ol 0% 19 70% 19 75% 19 85% 19 90% 19 95% 19 99.0%	Long to the long t	Average Weight 35	0 \$/ton \$/ton \$/ton \$/ton	\$500,000 \$/mile \$500,412 \$/mile \$137,412 \$/mile \$127,482 \$/mile	2-Lane Roa \$150,000 \$350,000 \$500,000
0.150 0.199 0.199 0.199 0.199 0.199 4.60E-06		Trips/Year Trips/Hour 800000 4	@ \$9,000 430,000 Tons/year 1,100,000 Tons/year 4,250,000 Tons/year		ad /mile (30% of total) /mile (70% of total) /mile
1.50 1.99 1.99 1.99 1.99 1.99 4.60E-05	a b 0.9 0.45 0.9 0.45 Emissions Factor E _{2.5} E ₁₀		@ \$9,000 430,000 Tons/year 100,000 Tons/year 250,000 Tons/year	\$2,640,000 \$/mile \$2,46,680 \$/mile \$577,336 \$/mile	of total) of total)
11.973 4.767 3.973 2.384 1.589 0.795 0.162		Length of Road (feet) 5280			0
119.73 47.67 39.73 23.84 15.89 7.95 1.619	, b = PM ₁₀	Length of Road (miles) 1.00	@ \$5,000 770,000 Tons/year 2,000,000 Tons/year 7,900,000 Tons/year	Production (tons) 800,000 2,000,000 8,000,000	60' x 30" conveyor 60 ft \$30,000 /60' c \$500 /ft \$2,640,000 /mile 88 trans
119.73 47.67 39.73 23.84 15.89 7.95 1.62	empirical constants surface material silt content (%) mean vehicle weight (tons) number of "wet" days (used only with uncontrolled factor) Yearly PM _{2.5} Reduction Differential Cost PM _{2.5} PM ₁₀ (Tons) (Tons) (\$/mile)	Yearly Hourly Distance Distance (miles) (miles) 16000000 80	@ \$5,000 770,000 Tons/year 000,000 Tons/year 900,000 Tons/year	Cents/ ton/mile 4.8 1.9 0.5	conveyor 60 ft 00 /60' conveyor 00 /ft 00 /mile 88 transfers/mile
1197.29 476.74 397.28 238.37 158.91 79.46 16.192	stants ial silt control weight (ton st" days (us	Hourly Distance (miles) 80		ton/mile 15.9 6.4	
0.00 72.06 80.00 95.89 103.84 111.78	ant (%) s) ed only wit Reduction (Tons)	dor (lb∕∨M	@ \$1,500 2,500,000 Tons/year 6,500,000 Tons/year	Conveyor Cents/ ton/mile 72.2 28.9 7.2	Mag Chloride 0.5 gal 30% sol
72.06 7.95 15.89 7.95 7.95	tent (%) ns) sed only with uncontrol Reduction Differential (Tons) (Tons)	J	,500 Tons/year Tons/year Tons/year	Emissions tons/yr 9.93 13.21 2.42	Chloride 0.5 gallons/yd ² 30% solution
\$38,300 \$38,300 \$127,482	led factor) Cost (\$/mile)				
\$38,300 \$89,183 \$449,854	Differential (\$/mile)				

*	

Aggregate Processing Equipment

2,500,000 Tons Produced/year

3 Crushers 4 Screens

20 Conveyors

Annualized Capital & Operating Costs \$100,000 Enclosure & Baghouse - Based on 2006 UDOT Permit

> Cost per Ton Produced \$0.32 for 2,500,000 tons per year

Baghouse \$15,000 Water \$0 Uncontrolled Crusher 0.00054 0.0024 PM10 EF (lb/ton) Screen (0.00074 0.000046 8.7E-05 0.000011 Conveyor Crusher Screen

0.0011 0.00072 0.00261 0.0001 0.00005 7.2E-06 0.0000261 PM2.5 EF (lb/ton) 0.00005 0.000013 .0000261 3.3E-06 Conveyor 31 0.00033 Efficiency Control 96% PM10 0.064 0.00064 0.000192 0.0055 (lb/ton) PM2.5 0.00076 0.0192 PM10 80 6.875 0.8 (Tons/year) PM2.5 24 \$0 \$0 0.95 \$651 \$651 0.24 \$33,670 \$1,105,634 (\$/Ton) PM2.5 (\$/Ton) Incre.

Emissions from unenclosed crushers shall not exceed 12% opacity.

Emissions from unenclosed screens shall not exceed 7% opacity.

Emissions from unenclosed conveyor transfer points shall not exceed 7% opacity.

Emissions from baghouses shall not exceed 7% opacity.

NSPS Subpart OOO Limits for 'new' equipment

Utah Aggregate Processing Equipment PM 2.5 / PM10 BACT-RACT analysis

The Utah Associated General Contractors Environmental Committee reviewed the BACT-RACT analysis of potential control measures for aggregate processing equipment as proposed by Utah Division of Air Quality. Three tiered control strategies were identified: uncontrolled, controlled with water sprays and controlled with baghouses. The controls were applied to three types different processes including crushing, screening and conveying of construction aggregates. A "typical" aggregate processing operation layout was generated from a September 2006 UDOT Notice of Intent for an aggregate mining operation to be located at 875 South Frontage Road, City of North Salt Lake, Utah. The layout included 3 crushers, 4 screens and 20 conveyors with a maximum annual production rate of 2.5 million tons per year. Emissions for PM10 and PM2.5 were calculated using the most recent factors from AP-42 Chapter 11 Mineral Products Industries.

Uncontrolled emissions for crushing, screening and conveying were calculated as a baseline. Emissions were estimated at 80 Tons per Year (TPY) PM10 and 24 TPY PM2.5, with no cost for controls. A second emissions tier was estimated using water sprays as control measures. Emissions were estimated at 6.875 TPY PM10 and 0.95 TPY PM2.5. Water sprays are estimated to have a control efficiency of 96%, with a \$651 cost per ton of PM2.5 controlled. Costs for water spray controls were obtained as general numbers from AGC members.

A third emissions tier was estimated using baghouses as control measures. Emissions were estimated at 0.8 TPY PM10 and 0.24 TPY PM2.5. Applying baghouse controls yields an additional 3% control efficiency over water sprays alone. Several factors were taken into account when identifying a cost associated with utilizing baghouses: initial equipment cost, installation and additional infrastructure cost, annual operating and maintenance cost, cost of lost production due to increased downtime (ie removal of control structures to access processing equipment for maintenance and repair), and increased emissions from additional power generating equipment to run the baghouses. The cost of installing, operating and maintaining baghouse controls was estimated at \$33,670 per ton of PM2.5 controlled, an increase of 51 times the cost to control an additional 3% of emissions.

More significant that the increased incremental cost is the increased emissions from power generating equipment required to operate the additional controls. At a rate of 2600 hours per year (per the UDOT NOI), a generator with sufficient capacity to operate the additional baghouse controls is estimated to emit 0.45 tons of PM10, 3.15 tons of SOx and 10.14 tons of NOx. Assuming worst case that all estimated PM10 emissions are actually PM2.5 fraction, the emissions from the power generating equipment required to operate the additional baghouse controls nearly negates any benefit from the addition of baghouse controls.

Based on this analysis, installation of baghouse controls over water spray controls yield very little emissions control benefit while incurring significant initial and ongoing costs to the aggregate producer.

At this point, it is important to note a few facts about the 2006 UDOT Notice of Intent (NOI) that was the model for installation of baghouses on aggregate processing plants: 1) The NOI stated that the baghouses had not been designed or fabricated at the time of the submittal. 2) The NOI acknowledges

that the BACT calculation for the purpose of the NOI indicates BACT for Mineral Processing is water spray control, and that installation and operation of baghouse controls significantly exceeded the cost per ton of pollutant that UDAQ deemed reasonable at the time of the permit application. 3) The application was written to include the highest degree of control technologically feasible with no regard to economic feasibility. 4) The BACT analysis for the NOI indicated that baghouse controls require 50 times more power per year that water sprays alone. No accounting was made for the increased emissions from power generating equipment required to operate the baghouse controls. 5) The aggregate processing plant detailed in the NOI was never constructed or operated.

Federal Register / Vol. 74, No. 80 / Tuesday, April 28, 2009 / Rules and Regulations

40 CFR Part 60

[EPA-HQ-OAR-2007-1018; FRL-8896-7] RIN 2060-AO41

New Source Performance Standards Review for Nonmetallic Mineral Processing Plants; and Amendment to Subpart UUU Applicability

AGENCY: Environmental Protection Agency (EPA).

ACTION: Final rule.

IV. Summary of Significant Comments and Responses on Subpart OOO

B. Emission Limits

Comment: Commenters questioned the basis for revising the emission limits because the technology representing BDT has not changed. The commenters argued that EPA is taking away the margin of compliance available for facilities using the identified NSPS technologies. Several commenters objected to the proposed stack PM limit of 0.014 gr/dscf and questioned the basis for the revision. Some commenters agreed with the conclusion that setting a PM limit below 0.014 gr/dscf could result in a level of control that may be difficult to continually achieve.

Many commenters questioned the technical reasons for reducing the fugitive emission limits from 15 to 12 percent opacity for crushers and from 10 to 7 percent opacity for other affected facilities. Some commenters questioned if reducing the fugitive emission limits is necessary, given EPA's conclusion that the potential benefits cannot be quantified and are likely to be similar to the current standard. Commenters were particularly concerned with the proposed 7 percent fugitive opacity limit and stated that an opacity standard within the 7.5 percent positive error of Method 9 is basically a ``no VE'' standard. Two commenters referred to Method 9 error as high as 14 percent in the document ``Air Pollution Control Techniques for Non-Metallic Minerals Industry'' (EPA-450/3-82-014, August 1982). Other commenters noted that it would make more sense for the limits to be in increments of 5 percent since this is how opacity is read. The commenters supported basing compliance on the average of the five 6-minute averages collected during the 30-minute opacity test. Two commenters supported the proposed fugitive emission limits.

Response: Section 111 of the CAA requires that NSPS reflect the application of the best system of emission reductions which (taking into consideration the cost of achieving such emission reductions, any non-air quality health and environmental impact and energy requirements) the Administrator determines has been adequately demonstrated. This level of control is commonly referred to as BDT. Section 111(b)(1)(B) of the CAA requires EPA to periodically review and revise the standards of performance, as necessary, to reflect improvements in methods for reducing emissions. The subpart OOO emission limits were established with the 1983 proposal and 1985 promulgation of subpart OOO, based on review of the performance of technology and emissions data collected in the late 1970s. The mission limits have not been reevaluated based on actual emissions testing in over 20 years because the first action taken with respect to the NMPP NSPS, completed on June 9, 1997 (62 FR 31351), considered provisions other than the emission limits.

For purposes of this (2008-2009) NSPS review, we reviewed more recent actual emissions data from hundreds of emissions tests conducted on a variety of subpart OOO affected facilities in many NMPP industries (EPA-HQ-OAR-2007-1018-0085). These data revealed that the vast majority of affected facilities perform substantially better than the current subpart OOO emission limits. Therefore, we determined that it was appropriate in this NSPS review to reduce the subpart OOO emission limits for affected facilities commencing construction, modification, or reconstruction on or after April 22, 2008. Further, because the majority of existing affected facilities for which we have data meet the revised standards (as discussed below), EPA concludes that all new affected facilities should also be able to achieve them.

For affected facilities commencing construction, modification, or reconstruction on or after April 22, 2008, we are retaining (as proposed) the stack emission limit of 0.014 gr/dscf and we are replacing the associated 7 percent stack opacity limit with a continuous monitoring requirement. For affected facilities commencing construction, modification, or reconstruction on or after April 22, 2008, we are promulgating the proposed fugitive emission limits of 12 percent opacity for crushers without capture systems and 7 percent opacity for all other types of affected facilities with fugitive emissions (including fugitive emissions from grinding mills, screening operations, bucket elevators, belt conveyors, bagging operations, storage bins, enclosed truck or railcar loading stations, and any other affected facility).

The stack emissions data we reviewed to set the revised limits included over 300 PM stack tests from 1990 and later. Ninety-one percent of the PM stack test results achieved 0.014 gr/dscf or lower. The control devices used for the affected facilities tested included primarily baghouses and wet scrubbers. In addition, we reviewed more than 700 fugitive emissions tests. For crushers without capture systems, 98 percent of the fugitive emissions test averages were at or below 12 percent opacity and 99 percent of the fugitive emissions test averages for other types of affected facilities were at or below 7 percent opacity. The fugitive emission limits are most commonly met through use of wet suppression (as needed), water carryover, or with a partial enclosure. Affected facilities that commence construction, modification, or reconstruction on or after April 22, 2008, can employ the same control devices or fugitive emission reduction measures for which test data were reviewed to meet the revised emission limits, except that the small fraction of marginally performing controls would no longer be acceptable for new, modified, or reconstructed affected facilities. The small fraction of existing marginally performing controls can be represented by the fraction of test data above the revised emission limits (i.e., less than 10 percent of data, including data from controls that failed to meet the original NSPS limits but were later retested and met the limits). Such controls will no longer be acceptable for new, modified, or reconstructed affected facilities. This is consistent with the goal of NSPS review to reflect improvements in methods for reducing emissions. In short, because the vast majority of existing affected facilities for which we have data are achieving these revised standards, EPA has concluded that all new affected facilities should be able to achieve these revised standards as well. We have no reason to believe that new affected facilities could not meet the revised standards.

We disagree with assertions that the revised limits erase any margin for error or fail to account for variability. To the contrary, significant percentages of the test data achieved substantially lower limits than are being promulgated for subpart OOO. Thus, a workable compliance margin and provision for variability remains.

The emission reduction associated with lowering the fugitive emission limits is not quantifiable because no reduction in mass emission rate can be determined from opacity measurements. However, that does not mean that there is no environmental benefit. The environmental benefit is that higher emissions from marginally performing controls (as described above) will no longer be acceptable for fugitive emissions from affected facilities that commence construction, modification, or reconstruction on or after April 22, 2008.

Although opacity is read in 5 percent increments, the test average resulting from averaging the opacity observations is not limited to increments of 5 percent opacity. In addition to reducing the fugitive opacity limits, we are also specifying in Sec. 60.675(c)(3) that the duration of the Method 9 observations must be 30 minutes (five 6-minute averages) and that compliance with the fugitive emission limits must be based on the average of the five 6-minute averages (which is equivalent to the test average). Commenters unanimously supported this averaging procedure.

Regarding the 7.5 percent error mentioned in Method 9 and the 14 percent error reflected in EPA-450/3-82-014, we note that these error values are based on 6-minute average opacity results and represent exceptions rather than norms. Therefore, we disagree that setting an opacity standard below 7.5 percent is equivalent to establishing a "no visible emission" standard. We further note that the averaging procedure specified in Sec. 60.675(c)(3) requires averaging of more than 6 minutes of observations which would dampen the effect of any errors.

* *			
			4



Michael O. Leavitt
Governor
Dianne R. Nielson, Ph.D.
Executive Director
Russell A. Roberts
Director

State of Utah DEPARTMENT OF ENVIRONMENTAL QUALITY DIVISION OF AIR QUALITY

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GUIDELINES

TO:

New Source Review Section

FROM:

C.C. Patel, P.E.

THROUGH:

Montie Keller

Lynn Menlove

SUBJECT:

BACT/Asphalt Plants

DATE:

April 18, 1995

The following base line values (starting points) will be used to make final determinations of Best Available Control Technology (BACT) limits for new asphalt plants:

 $0.024~gr/dscf~PM_{10}$ for plants that use pit run material $0.028~gr/dscf~PM_{10}$ for plants that use recycled pit run asphalt pavement mix

The same emission levels will be used regardless of the control devices to be installed. Most of the asphalt plants in Utah have historically demonstrated that these levels are normally achievable using bag houses and wet srubbers as control technology.

Federal rule (NSPS standard) requires emissions limits in terms of TSP. However, EPA Region VIII has recently concurred that the measurements for both TSP and PM₁₀ are not necessary. One of the two pollutants may be measured, and the value of the other pollutant can be arrived at by using a correlating ratio. As our policy, we will monitor particulate emissions by measuring PM₁₀. An 80 % PM₁₀ to TSP ratio will be used for the particulate emisions leaving a high efficiency control device. This ratio can be changed on a case by case basis if a different one is established based on substantial actual quality data. Therefore, the following will be the BACT base line (starting points) for TSP:

O.030 gr/dscf for plants that use pit run material 0.035 gr/dscf for plants that use recycled pit run asphalt pavement mix

Note that these levels are all more stringent than the NSPS of 0.040 gr/dscf. We do not normally consider 0.040 gr/dscf as BACT.

77.77	

Hot Mix Asphalt Plant

Ambient Desired Temperature 290 F 50 F water

Heat of Vaporization 970.3 Btu/lbm

4% Aggregate moisture content

Specific Heat aggregate water

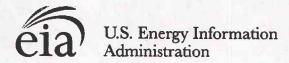
0.22 Btu/lbm-F 1 Btu/lbm-F

Required Heat * 198,200 Btu/Ton

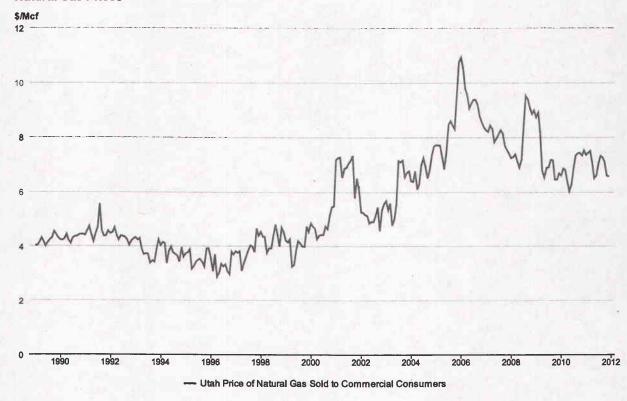
The price of waste oil is between 60% & 80% of the market price of heating oil.

70%

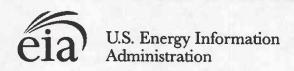
\$1.75 \$4.50 \$3.30 0 \$/gallon Heating Oil
0 \$/gallon Diesel
5 \$/gallon Propane
0 \$/1000 ft3 Natural Gas \$/gallon Waste Oil BTU/unit Cost/MMBtu 140,000 140,000 150,000 82,000 VH7 1,000 \$21.34 \$32.14 \$23.57 \$15.40 \$9.00 \$/Ton Cost to Produce \$3.05 \$4.67 \$6.37 \$4.23 \$1.78 NOx 0.026 0.026 0.055 0.055 0.055 SO2 EF (lb/ton) 0.0034 0.0034 0.011 0.011 0.058 Voc 0.032 0.032 0.032 0.032 0.032 NOX Incremental Cost (\$/Ton removed) Combined -\$87,481 -\$46,464 \$81,214 \$0 SO2 \$141,210 \$43,135 \$68,918 \$0 VOC \$0 Cost \$68,918 \$141,210 -\$30,346 \$28,172 \$0



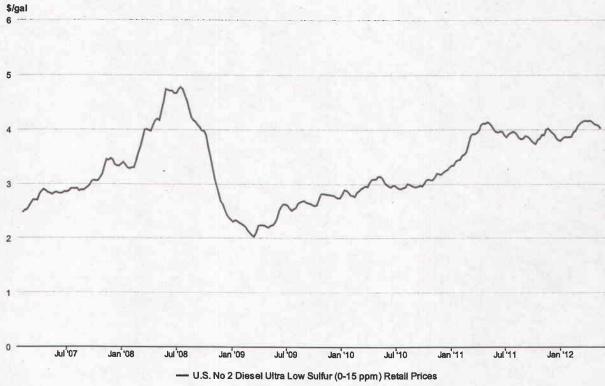
Natural Gas Prices



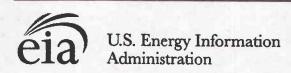
eia Source: U.S. Energy Information Administration



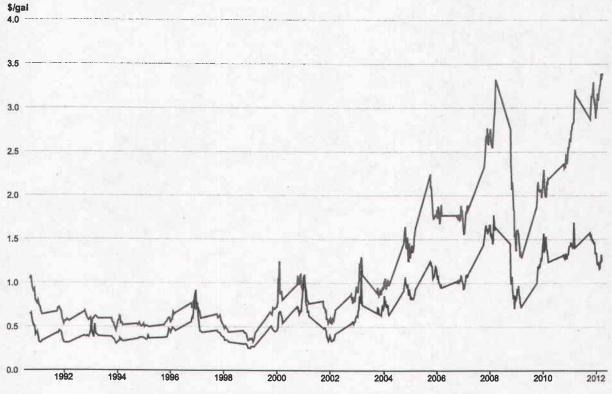
Weekly Retail Gasoline and Diesel Prices



eia Source: U.S. Energy Information Administration



Weekly Heating Oil and Propane Prices (October - March)



- U.S. No. 2 Heating Oil Wholesale/Resale Price - U.S. Propane Wholesale/Resale Price

Source: U.S. Energy Information Administration

	P110.5

R307. Environmental Quality, Air Quality.

R307-309. Nonattainment and Maintenance Areas for PM10 and PM2.5: Fugitive Emissions and Fugitive Dust.

R307-309-1. Purpose.

This rule establishes minimum work practices and emission standards for sources of fugitive emissions and fugitive dust[-listed in Section IX, Part H of the state implementation plan or located in PM10 nonattainment and maintenance areas to meet the reasonably available control measures for PM10 required in section 189(a) (1) (C) of the Act].

R307-309-2. Definitions.

The following addition definition applies to R307-309:

"Material" means sand, gravel, soil, minerals, and other matter that may create fugitive dust.

R307-309-3. Applicability.

- (1) Applicability. R307-309 applies to all sources of fugitive dust and fugitive emissions[-listed in Section IX, Part H of the state implementation plan or] located within Box Elder, Cache, Davis, Salt Lake, Tooele, Utah and Weber counties[in a nonattainment or maintenance area for PM10], except as specified in R307-309-3(2)[below].
 - (2) Exemptions.
- (a) The provisions of R307-309 do not apply to agricultural or horticultural activities specified in 19-2-114 (1)-(3).
 - (b) Any activity subject to R307-307 is exempt from R307-309-7.
- [(3) Compliance Schedule. Any source located in a new nonattainment area for PM10 is subject to R307-309 180 days after the area is designated nonattainment by the Environmental Protection Agency. Provisions of R307-205 shall continue to apply to the owner or operator of a source during this transition period.]

R307-309-4. Fugitive Emissions.

- (1) Fugitive emissions from any source shall not exceed 15% opacity.
- (2) Opacity observations of <u>fugitive</u> emissions from stationary sources shall be conducted in accordance with EPA Method 9.
- (3) For intermittent sources and mobile sources, opacity observations shall use procedures similar to Method 9[7 but the requirement for observations to be made at 15-second intervals over a six-minute period shall not apply].

R307-309-5. General Requirements for Fugitive Dust.

- (1) Except as provided in R307-309-5([2]3)[-below], opacity caused by fugitive dust shall not exceed:
 - (a) 10% at the property boundary; and
 - (b) 20% on site
- (2) Any person owning or operating a new or existing source of fugitive dust one-quarter acre or greater in size shall submit a fugitive dust control plan to the director in accordance with R307-309-6.
- (3) Opacity in R307-309-5(1)[-above] shall not apply when the wind speed exceeds 25 miles per hour [and]if the owner or operator

has implemented, and continues to implement, the accepted [is taking appropriate actions to control | fugitive dust control plan in R307-309-6 and administers at least one of the following contingency measures: [-]

(a) Pre-event watering;

(b) Hourly watering;

(c) Additional chemical stabilization; or

(d) Cease or reduce fugitive dust producing operations. [If the source has a fugitive dust control plan approved by the executive secretary, control measures in the plan are considered appropriate.]

Wind speed may be measured by a hand-held anemometer ([b]4)or equivalent device.

Opacity observations of [emissions from stationary sources shall be conducted in accordance with EPA Method 9. For intermittent sources and mobile sources, opacity observations shall use procedures similar to Method 9, but the requirement for observations to be made at 15-second intervals over a six-minute period shall not apply] fugitive dust from any source shall be measured at the densest point of the plume.

(a) For mobile sources, visible emissions shall be measured at a point not less than 1/2 vehicle length behind the vehicle and

not less than 1/2 the height of the vehicle.

(b) Opacity observations of emissions from stationary sources shall be measured in accordance with EPA Method 9.

R307-309-6. Fugitive Dust Control Plan.

- (1) Any person owning or operating a new or existing source of fugitive dust, including storage, hauling or handling operations, [or engaging in] clearing or leveling of land one-quarter acre or greater in size, earthmoving, excavation, [or] moving[ement of] trucks or construction equipment over cleared land one-quarter acre or greater in size or access haul roads, or [engaging in]demolition activities including razing homes, buildings or other structures, shall submit a fugitive dust control plan [a plan to control fugitive dust to the executive secretary] on a form provided by the director. [no later than 30 days after the source becomes subject to R307-309.]
- (2) Activities regulated by R307-309 shall not commence before the fugitive dust control plan is accepted by the Division of Air Quality. [The plan shall address fugitive dust control strategies for the following operations as applicable:
 - (a) Material Storage;
 - (b) Material handling and transfer;
 - (c) Material processing;

 - (d) Road ways and yard areas;
 (e) Material loading and dumping;
 (f) Hauling of materials;

 - (g) Drilling, blasting and pushing operations;
 (h) Clearing and leveling;

 - (i) Earth moving and excavation;

 - (j) Exposed surfaces; (k) Any other source of fugitive dust.
 - (2) Strategies to control fugitive dust may include: (a) Wetting or watering;

- (b) Chemical stabilization; (c) Enclosing or covering operations; (d) Planting vegetative cover; (c) Providing synthetic cover;
 (f) Wind breaks;
 (g) Reducing vehicular traffic;
 (h) Reducing vehicular speed; (i) Cleaning haul trucks before leaving loading area;

 (j) Limiting pushing operations to wet seasons;

 (k) Paving or cleaning road ways;

 (l) Covering loads;

 (m) Conveyor systems;

 (n) Bodysing the heights of dues areas; (n) Boots on drop points;

 (o) Reducing the height of drop areas;

 (p) Using dust collectors;

 (q) Reducing production;

 (r) Mulching; (s) Limiting the number and power of blasts; (t) Limiting the number and power of blasts,

 (t) Limiting blasts to non-windy days and wet seasons;

 (u) Hydro drilling;

 (v) Wetting materials before processing;

 (w) Using a cattle guard before entering a paved road;

 (x) Washing haul trucks before leaving the loading site;

 (y) Terracing;

 (z) Cleaning the materials that may create fugitive dust on
- (aa) Preventing, to the maximum extent possible, material from being deposited onto any paved road other than a designated deposit
- (3) Each source shall comply with all provisions of the fugitive dust control plan as approved by the executive secretary.]

R307-309-7. Storage, Hauling and Handling of Aggregate Materials.

Any person owning, operating or maintaining a new or existing material storage, handling or hauling operation shall prevent, to the maximum extent possible, material from being deposited onto any paved road other than a designated deposit site. Any such person who deposits materials that may create fugitive dust on a public or private paved road shall clean the road [promptly]immediately.

R307-309-8. Construction and Demolition Activities.

a public or private paved road promptly; or

Any person engaging in clearing or leveling of land with an area of one-quarter acre or more, earthmoving, excavating, construction, demolition, or moving trucks or construction equipment over cleared land or access haul roads shall prevent, to the maximum extent possible, material from being deposited onto any paved road other than a designated deposit site. Any such person who deposits materials that may create fugitive dust on a public or private paved road shall clean the road [promptly]immediately.

R307-309-9. Roads.

(1) Any person responsible for construction or maintenance of any existing road or having right-of-way easement or possessing the right to use the same whose activities result in fugitive dust from the road shall minimize fugitive dust to the maximum extent possible. Any such person who deposits materials that may create fugitive dust on a public or private paved road shall clean the road

[promptly] immediately.

(2) Unpaved Roads. Any person responsible for construction or maintenance of any new or existing unpaved road shall prevent, to the maximum extent possible, the deposit of material from the unpaved road onto any intersecting paved road during construction or maintenance. Any person who deposits materials that may create fugitive dust on a public or private paved road shall clean the road [promptly] immediately.

R307-309-10. Mining Activities.

(1) Fugitive dust, construction activities, and roadways associated with mining activities are regulated under the provisions of R307-309-10 and not by R307-309-7, 8, 9, and 11.

(2) Any person who owns or operates a mining operation shall minimize fugitive dust as an integral part of site preparation, mining

activities, and reclamation operations.

(3) The fugitive dust control measures to be used may include:

(a) [p] Periodic watering of unpaved roads,

(b) [e] Chemical stabilization of unpaved roads,

(c) [p] Paving of roads,

(d) [prompt] Immediate removal of coal, rock minerals, soil, and other dust-forming debris from roads and frequent scraping and compaction of unpaved roads to stabilize the road surface,

(e) [r] Restricting the speed of vehicles in and around the mining

operation,

- (f) [r]Revegetating, mulching, or otherwise stabilizing the surface of all areas adjoining roads that are a source of fugitive dust,
- (g) [r]Restricting the travel of vehicles on other than established roads,
- (h) [e] Enclosing, covering, watering, or otherwise treating loaded haul trucks and railroad cars, to minimize loss of material to wind and spillage,
- (i) [s]Substitution of conveyor systems for haul trucks and covering of conveyor systems when conveyed loads are subject to wind erosion.
 - (j) [m] Minimizing the area of disturbed land,

(k) [p] Prompt revegetation of regraded lands,

- (1) [p]Planting of special windbreak vegetation at critical points in the permit area,
- (m) [c]Control of dust from drilling, using water sprays, hoods, dust collectors or other controls approved by the [executive secretary] director.
 - (n) [r] Restricting the areas to be blasted at any one time,
- (o) [r] Reducing the period of time between initially disturbing the soil and revegetating or other surface stabilization,
- (p) [r]Restricting fugitive dust at spoil and coal transfer and loading points,
- (q) [c]Control of dust from storage piles through use of enclosures, covers, or stabilization and other equivalent methods or techniques as approved by the [executive secretary]director, or

(r) [o]Other techniques as determined necessary by the [executive secretary] director.

R307-309-11. Tailings Piles and Ponds.

(1) Fugitive dust, construction activities, and roadways associated with tailings piles and ponds are regulated under the provisions of R307-309-11 and not by R307-309-7, 8, 9, and 10.

(2) Any person owning or operating an existing tailings operation where fugitive dust results from grading, excavating, depositing, or natural erosion or other causes in association with such operation shall take steps to minimize fugitive dust from such activities. Such controls may include:

(a) [₩] Watering,

(b) [e] Chemical stabilization,

(c) [s] Synthetic covers,

(d) [₩] Vegetative covers,

(e) [₩] Wind breaks,

f) [m] Minimizing the area of disturbed tailings,

(g) $[\pm]$ Restricting the speed of vehicles in and around the tailings operation, or

(h) [\(\theta\)]Other equivalent methods or techniques which may be approvable by the [\(\text{executive secretary}\)]director.

R307-309-12. Compliance Schedule.

All sources within Salt Lake County, Utah County and the city of Ogden shall be in compliance with R307-309 upon the effective date of this rule. All sources within Box Elder County, Cache County, Davis County, Tooele County, and the remaining portions of Weber shall be in compliance with R307-309 within 30 days of the effective date of this rule.

KEY: air pollution, fugitive dust[, PM10]

Date of Enactment or Last Substantive Amendment: [September 2, 2005]2012

Notice of Continuation: June 2, 2010

Authorizing, and Implemented or Interpreted Law: 19-2-101; 19-2-104; 19-2-109



Department of **Environmental Quality**

Amanda Smith Executive Director

DIVISION OF AIR QUALITY Bryce C. Bird Director

DAQ-069-12

MEMORANDUM

TO:

Air Quality Board

THROUGH: Bryce C. Bird, Executive Secretary

FROM:

Alan Humpherys, Environmental Engineer

DATE:

August 22, 2012

SUBJECT:

PROPOSE FOR PUBLIC COMMENT: R307-312. Aggregate Processing Operations for

PM_{2.5} Nonattainment Areas.

A Reasonably Available Control Technology (RACT) analysis is required for all point sources within the PM_{2.5} nonattainment area. The only point source belonging to the aggregate processing industry within the PM_{2.5} nonattainment area is Geneva Rock Products: Point of the Mountain Facility, which includes the Hansen-Lehi Pit and the Mount Jordan Pit. Any controls required as RACT for the Geneva Rock Products: Point of the Mountain Facility would also be RACT for other sources belonging to the aggregate processing industry. Therefore, the DAQ began working with the Association of General Contractors (AGC) in October 2011 to evaluate the efficiency and cost effectiveness of different controls for the aggregate processing industry. Controls for fugitive sources (haul roads, storage piles, exposed areas, etc.) are addressed in R307-309.

This rule addresses controls for non-fugitive sources, including aggregate processing equipment (crushers, screens, and conveyors), concrete batch plants, and hot mix asphalt plants. The proposed rule, as currently written, applies to the entire county that includes a PM_{2.5} nonattainment area.

Aggregate Processing Equipment Opacity Limits

The DAQ evaluated add-on controls and water application for aggregate processing equipment. The DAQ determined add-on controls, like baghouses, were too expensive for the majority of sources based on the amount of pollution controlled. Water application is currently used to control PM2.5 emissions from most aggregate processing equipment located in the PM_{2.5} nonattainment area. New Source Performance Standards (NSPS) 40 CFR 60 Subpart OOO has opacity limits for nonmetallic mineral processing plants (NMPP). This rule applies to facilities that commence construction, modification, or reconstruction after

August 31, 1983. In 2009, this rule was updated to include more stringent opacity limits for facilities that commence construction, modification, or reconstruction on or after April 22, 2008.

While most facilities within the PM_{2.5} nonattainment area were constructed prior to April 22, 2008, and are not subject to the more stringent opacity limits, the majority of existing facilities currently meet the more stringent opacity limits. Therefore, these more stringent opacity limits will be adopted for all facilities located in the PM_{2.5} nonattainment area regardless of the manufacture date of the equipment. Facilities that are not currently meeting the more stringent opacity limits will need to make modifications to their existing spray systems to come into compliance. These modifications may include changing spray nozzles and adding more water. These costs should be minimal, and all existing facilities should be able to comply with R307-312 by the implementation date.

Aggregate processing equipment in the nonattainment area was evaluated using the RACT process. The limits for the aggregate processing equipment will be as follows: all crushers will be required to meet an opacity limit of 12%, all screens will be required to meet an opacity limit of 7%, and all conveyor transfer points will be required to meet an opacity limit of 7%.

Concrete Batch Plant Opacity Limits

In addition to conveyor transfer points, concrete batch plants have mixers and silos. Mixers and silos are currently controlled with fabric filter devices. NSPS Subpart OOO has emission limits from control devices of 7% opacity; however, NSPS Subpart OOO does not apply to concrete batch plants. The processes and materials included in NSPS Subpart OOO are the same as the processes and the materials in a concrete batch plant; therefore, the same controls and limits should apply. For the same reasons used for setting aggregate processing equipment opacity limits, the concrete batch plant opacity limits are set to 7% opacity.

Asphalt Plant PM_{2.5} Emission Rates

Hot mix asphalt plants that commence construction or modification after June 11, 1973, are subject to NSPS Subpart I. NSPS Subpart I requires that particulate matter (PM) be controlled from all new hot mix asphalt plants and that compliance be demonstrated within 180 days of startup. The PM limit in NSPS Subpart I is 0.04 grains per dscf. Best Available Control Technology (BACT) determinations since 1995 have resulted in filterable PM₁₀ emission rates of at most 0.024 grains per dscf. Current limits for PM_{2.5} have not been established for hot mix asphalt plants, so based on previous BACT determinations for PM₁₀, the filterable PM_{2.5} emission limit from a hot mix asphalt plant dryer will be 0.024 grains per dscf.

Condensable PM_{2.5} emissions are also emitted from hot mix asphalt plants, but emission rates vary from source to source. The conventional controls for hot mix asphalt plants are not able to reduce condensable PM_{2.5} emissions, and no examples were found of current hot mix asphalt plants reducing condensable PM_{2.5} emissions. Due to the reasons above, condensable PM_{2.5} emissions are not being included with the hot mix asphalt limit for PM_{2.5}. Source specific limits for condensable PM_{2.5} emissions must be conducted on a case-by-case basis. This evaluation would occur through the permitting process. DAQ recommends the Board specifically seek comments on the appropriateness of excluding condensable PM_{2.5} emissions from the hot mix asphalt plant PM_{2.5} limit.

Asphalt Plant Fuel Usage

The DAQ evaluated add-on controls for hot mix asphalt plants to control NO_x, SO₂, and VOC emissions. Potential add-on controls did not meet RACT requirements, and the DAQ did not find any examples of current hot mix asphalt plants utilizing add-on controls to reduce NO_x, SO₂, and VOC emissions. Another option to reduce emissions is to change the fuel being used in the hot mix asphalt plants. The different fuels used in hot mix asphalt plants include natural gas, liquefied petroleum gas (LPG), heating oil, diesel fuel, and waste oil. NO_x emissions from natural gas are 47% of what the emissions are from waste oil, and SO₂ emissions from natural gas are 6% of what the emissions are from waste oil. On this basis, the DAQ decided to restrict the production of material to 50% of the plant's rated capacity during the times that facilities are using a fuel other than natural gas or LPG from November 1 to March 1. This option will allow sources the flexibility to utilize other fuels if necessary while still reducing emissions.

Temporary hot mix asphalt plants are usually located in remote locations where natural gas is not available. In addition, temporary hot mix asphalt plants have other operational restrictions placed upon them by portable approval orders and temporary relocation letters. Those methods are used to reduce emissions from temporary hot mix asphalt plants; therefore, R307-312 will not apply to temporary hot mix asphalt plants. DAQ recommends the Board seek comments on the appropriateness of excluding temporary hot mix asphalt plants from the reduced production rate based on the fuel used.

Staff Recommendation: Staff recommends the Board propose R307-312 for public comment with a specific request for comments on the appropriateness of excluding condensable PM_{2.5} emissions from the hot mix asphalt plant PM_{2.5} limit and on the appropriateness of excluding temporary hot mix asphalt plants from the reduced production rate based on the fuel used.

R307. Environmental Quality, Air Quality.

R307-312. Aggregate Processing Operations for PM2.5 Nonattainment Areas.

R307-312-1. Purpose.

R307-312 establishes emission standards for sources in the aggregate processing industry, including aggregate processing equipment, hot mix asphalt plants, and concrete batch plants.

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R307-312-2. Applicability.

- (1) R307-312 applies to all crushers, screens, conveyors, hot mix asphalt plants, and concrete batch plants located within Box Elder, Cache, Davis, Salt Lake, Tooele, Utah, or Weber counties.
- (2) The provisions of R307-312 do not apply to temporary hot mix asphalt plants.

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R307-312-3. Definitions.

The following definitions apply to R307-312:

"Concrete batch plant" means any facility used to manufacture concrete by mixing aggregate with cement.

"Conveyor" means a device for transporting nonmetallic materials from one piece of equipment to another.

"Crusher" means a machine used to crush any nonmetallic minerals.

"Hot mix asphalt plant" means any facility used to manufacture hot mix asphalt by heating and drying aggregate and

mixing with asphalt cements.

"Nonmetallic mineral" has the same definition as defined in

40 CFR 60.671.

"Screen" means a device for separating nonmetallic minerals according to size by passing undersize material through one or more mesh surfaces in series, and retaining oversize material on the mesh surfaces.

"Temporary" means not more than 180 operating days and not more than 365 calendar days.

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R307-312-4. Visible Emissions.

(1) Visible emissions from sources subject to R307-312 shall not exceed the opacity limits as specified in Table 1.

CATEGORY	OPACITY	LIMIT
Crushers	12%	
Screens	7%	
Conveyor transfer points	7%	
Concrete batch plants	7%	

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(2) Opacity Observation.

(a) Opacity observations of emissions shall be conducted according to 40 CFR 60, Appendix A, Method 9.

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R307-312-5. Hot Mix Asphalt Plants.

(1) The filterable PM2.5 emission rate from a hot mix asphalt plant dryer shall not exceed 0.024 grains per dscf.

(a) Filterable PM2.5 emissions shall be determined by 40 CFR

Appendix M, Method 201A.

(2) From November 1 to March 1, a hot mix asphalt plant burning a fuel other than natural gas or liquefied petroleum gas (LPG) shall not produce more than 50% of its rated capacity.

(a) Production shall be determined by scale house records or equivalent method on a daily basis. Compliance shall be based on either the daily amount of hot mix asphalt produced averaged over the operating day or the daily amount of hot mix asphalt produced while burning a fuel other than natural gas or LPG averaged over the time the plant is operating while burning a fuel other than natural gas or LPG each day.

R307-312-6. Compliance Schedule.

All sources subject to R307-312-4 or R307-312-5(2) shall (1) be in compliance with this rule by June 7, 2013.

(2) All sources subject to R307-312-5(1) that begin construction prior to June 7, 2013, shall submit test results demonstrating compliance with R307-312-5(1) to the director by December 14, 2015.

(3) All sources subject to R307-312-5(1) that begin construction on or after June 7, 2013, shall submit test results demonstrating compliance with R307-312-5(1) to the director no later than 180 days after initial startup.

KEY: air pollution, aggregate, asphalt, concrete

30 Date of Enactment or Last Substantive Amendment: 2012

31 Authorizing, and Implemented or Interpreted Law: 19-2-101; 19-2-32 104; 19-2-109